

Technology Trend of ADCs

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2008.10.31

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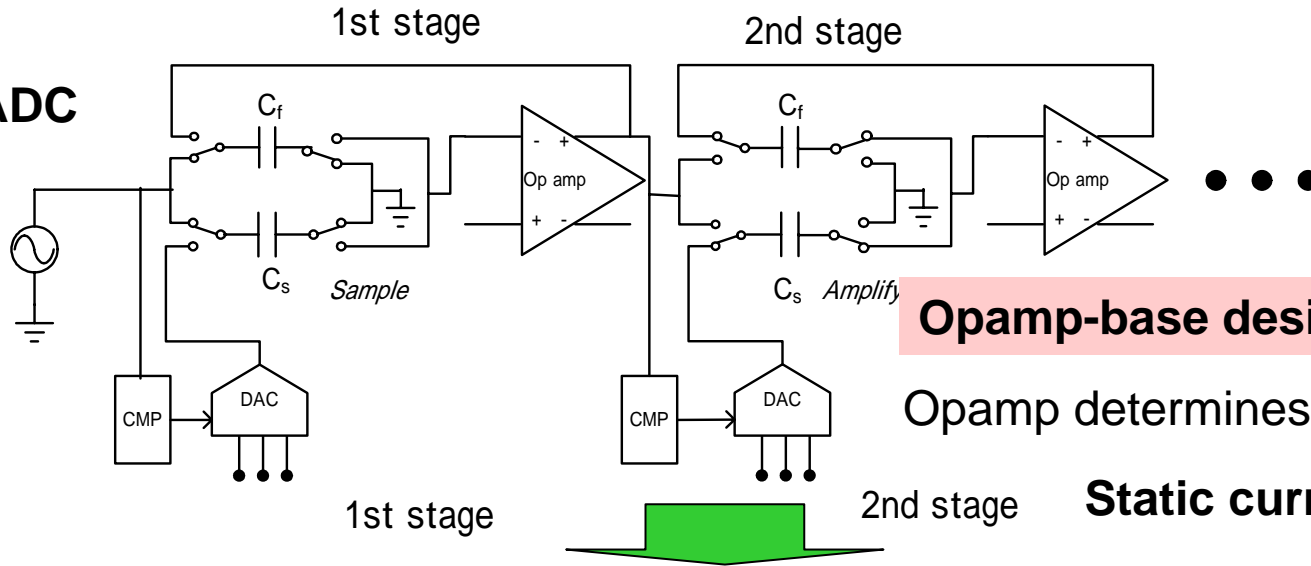


- **Issues of pipeline ADCs**
- **Revolution of SA ADCs**
- **Fight back of pipelined ADCs**
- **What determines FoM**
- **Summary**

Mega-technology trend in ADCs

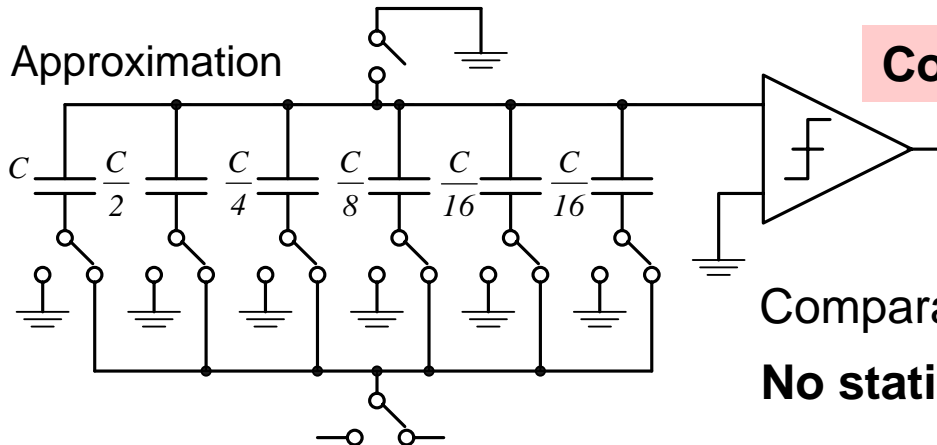
A major conversion scheme of ADCs is now changing from pipeline to SA

Pipeline ADC



SA ADC

SA: Successive Approximation



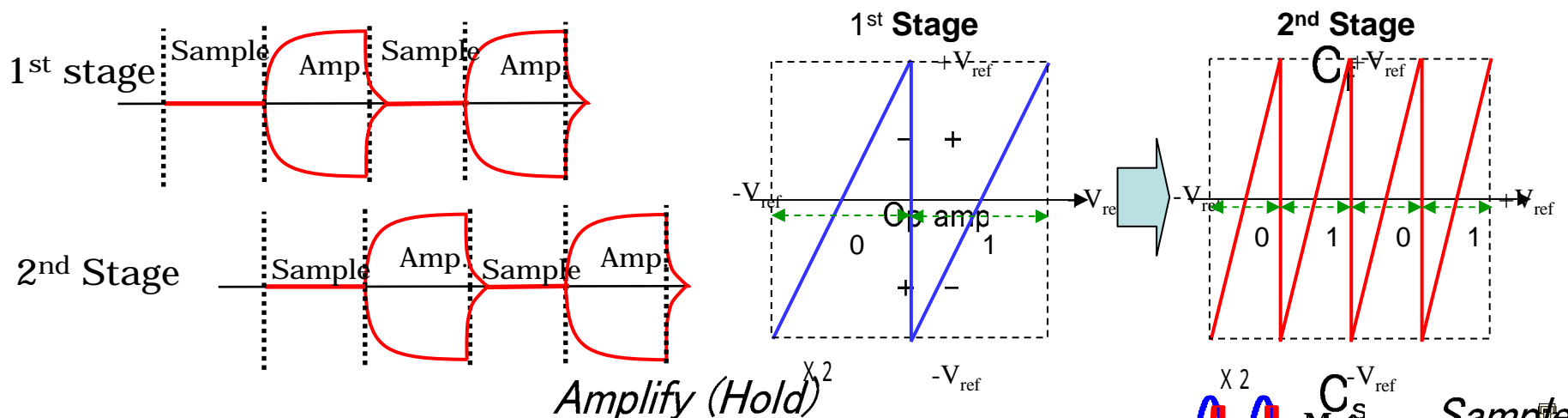
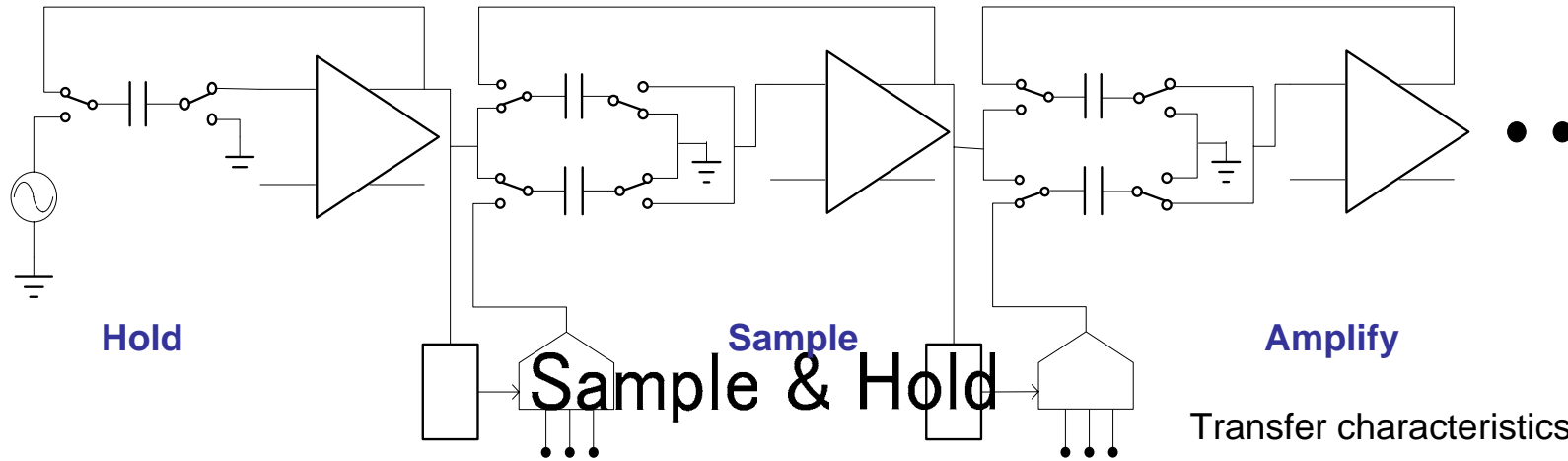
Comparator determines performance
No static current flows

Issues of pipeline ADCs

(current major ADC architecture)

Pipeline ADC

Folding I/O characteristics makes higher resolution along with pipeline stages.



Issues of pipeline ADCs

Major issues of pipeline ADCs are caused by OpAmp.
Scaled CMOS (90nm) can't realize high OPamp Gain.

$$G_{DC}(dB) > 6N + 10$$

$$10b : 70dB$$

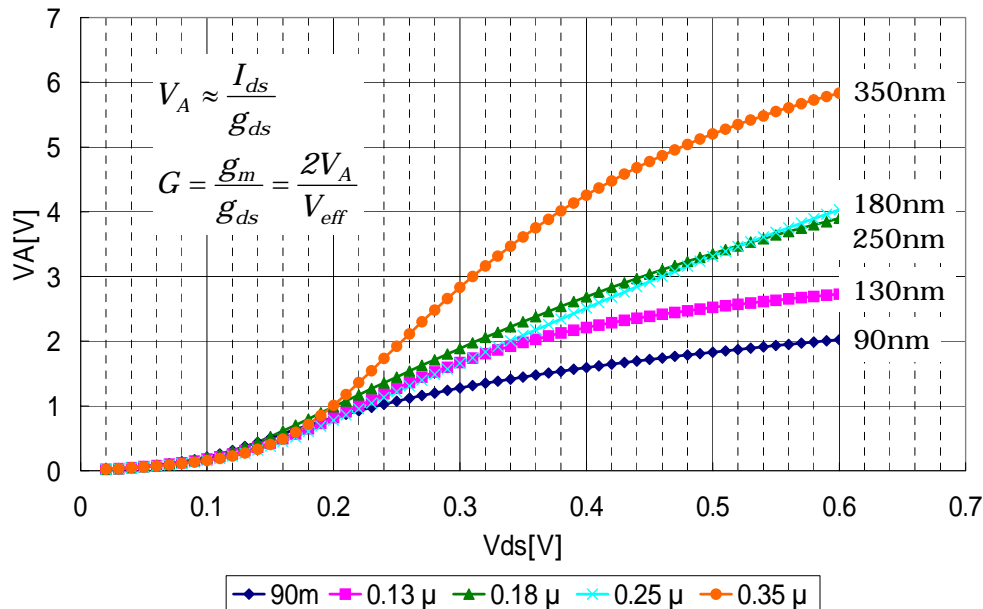
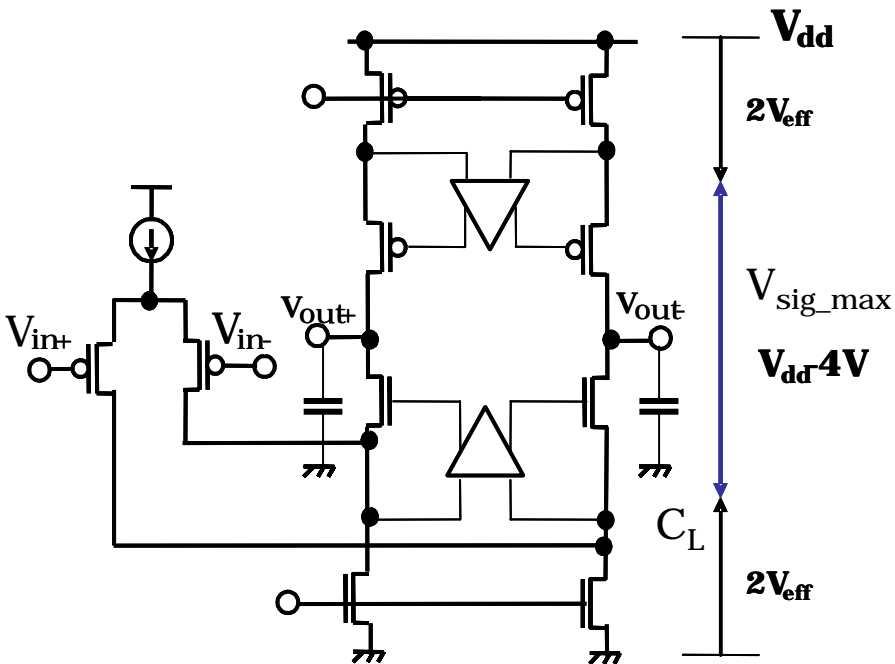
$$12b : 82dB$$

Sub-100nm CMOS

$$G_{DC} \approx \left(\frac{V_A}{V_{eff}} \right)^n \approx \left(\frac{1}{0.15} \right)^n \approx 16dB \times n$$

$$n < 5$$

$$G_{DC} < 80dB$$



Conversion speed of pipeline ADC

Speed of pipeline ADC is proportional to the OPamp current basically.

$$f_c \approx \frac{3GBW_{close}}{N} \propto \frac{I_{ds}\beta(I_{ds})}{C_L(I_{ds})}$$

$$GBW_{close} = \frac{g_m \cdot \beta}{2 C_L} = \frac{g_m}{2 C_o} \frac{1}{\left(2 + \frac{C_{pi}}{C_o}\right)\left(1 + \frac{C_{po}}{C_o}\right) + \left(1 + \frac{C_{pi}}{C_o}\right)}$$

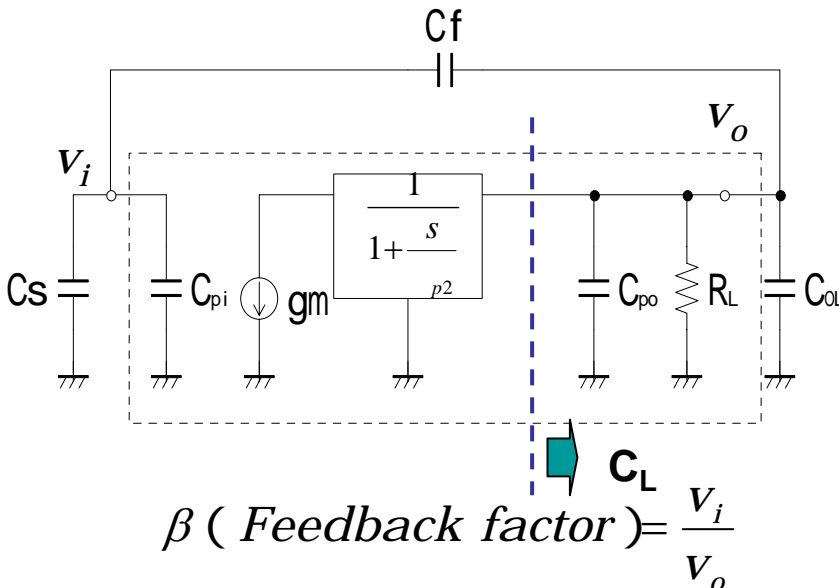
$$= \frac{I_{ds}}{C_o V_{eff}} \frac{1}{\left(2 + \frac{\alpha_{pi} I_{ds}}{C_o}\right)\left(1 + \frac{\alpha_{po} I_{ds}}{C_o}\right) + \left(1 + \frac{\alpha_{pi} I_{ds}}{C_o}\right)}$$

A. Matsuzawa, "Analog IC Technologies for Future Wireless Systems," IEICE, Tan on Electronics, Vol. E89-C, No.4, pp. 446-454, April, 2006.

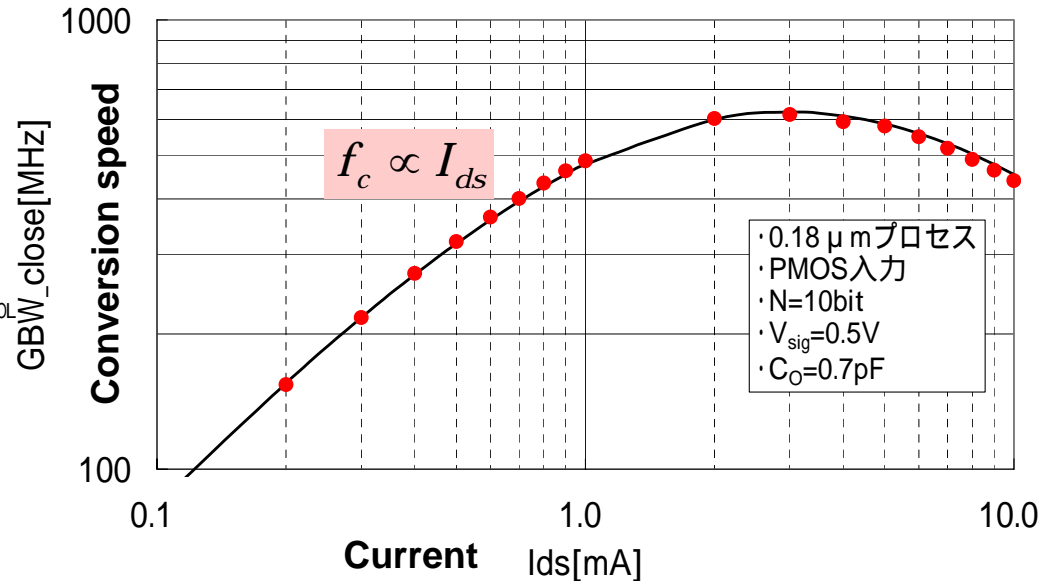
$$g_m = \frac{2I_{ds}}{V_{eff}}$$

$$C_{pi} = \alpha_{pi} I_{ds}, \quad C_{po} = \alpha_{po} I_{ds}$$

Performance model



α_{pi} , α_{po} are design rule dependent



Capacitances: Signal and parasitic

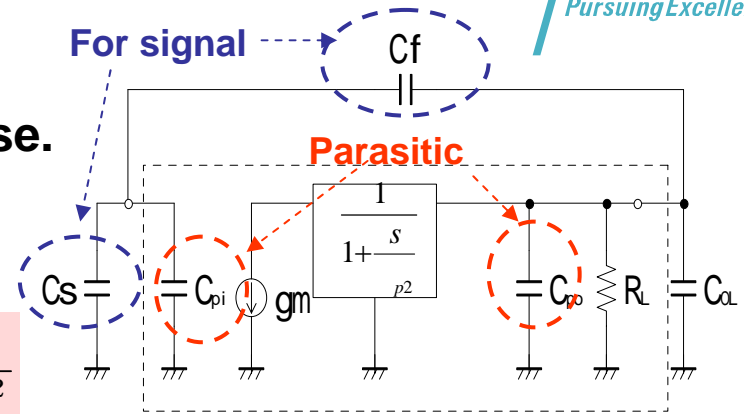
Parasitic capacitance can be reduced by technology scaling,
However, capacitance for signal will increase.

$$C_o \geq 1.66 \times 10^{-19} \left(\frac{2^N}{V_{sig}} \right)^2 \quad V_{sig} = 2(V_{dd} - 4V_{eff})$$

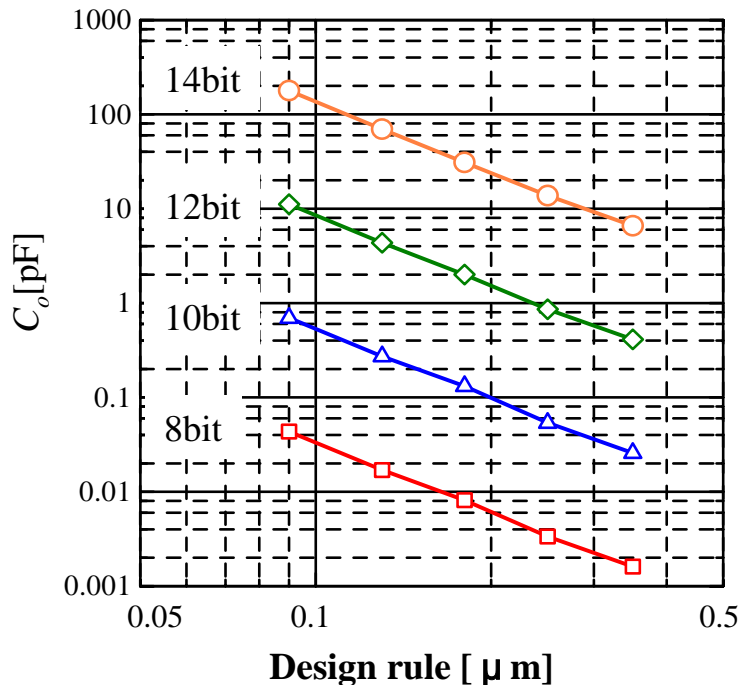
$$C_o \propto \left(\frac{2^N}{V_{sig}} \right)^2$$

$$V_{eff} = 0.15V$$

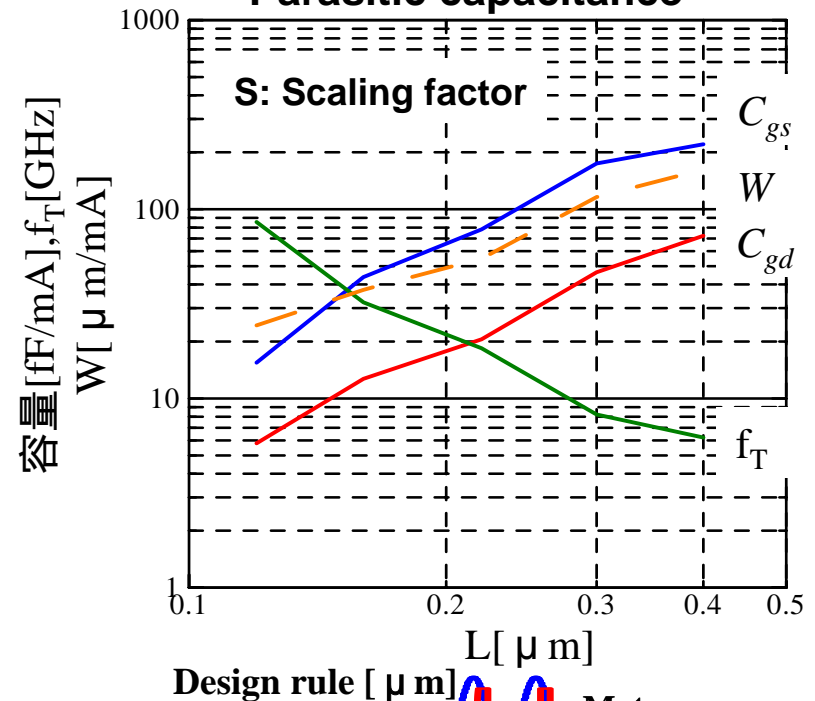
$$C_p \propto \frac{1}{S^2}$$



Required capacitance for signal

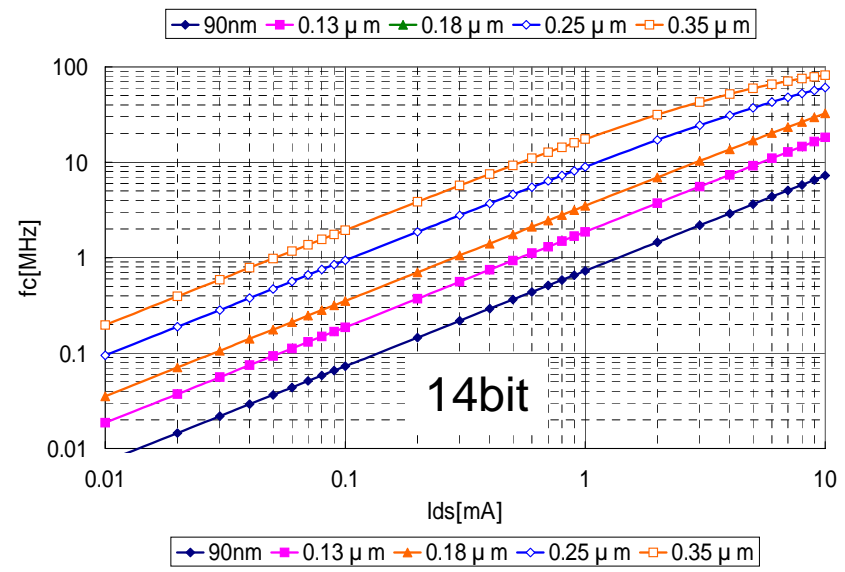
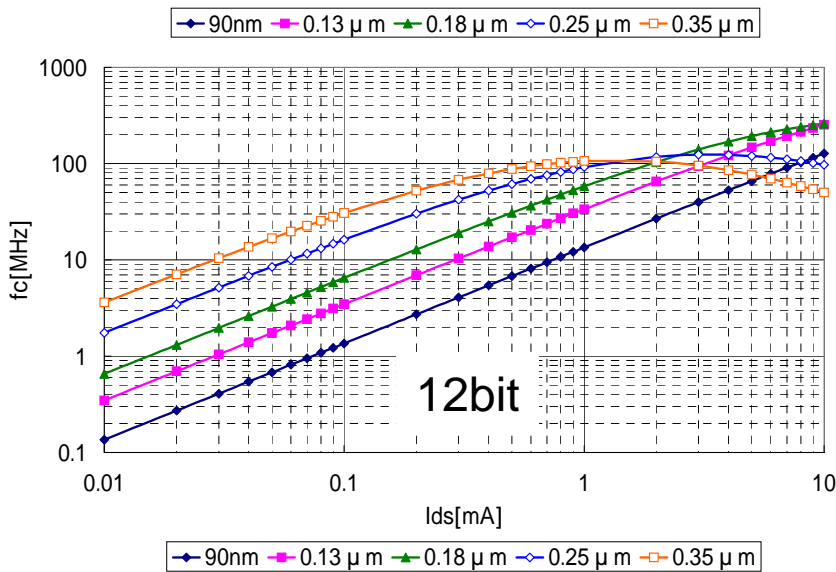
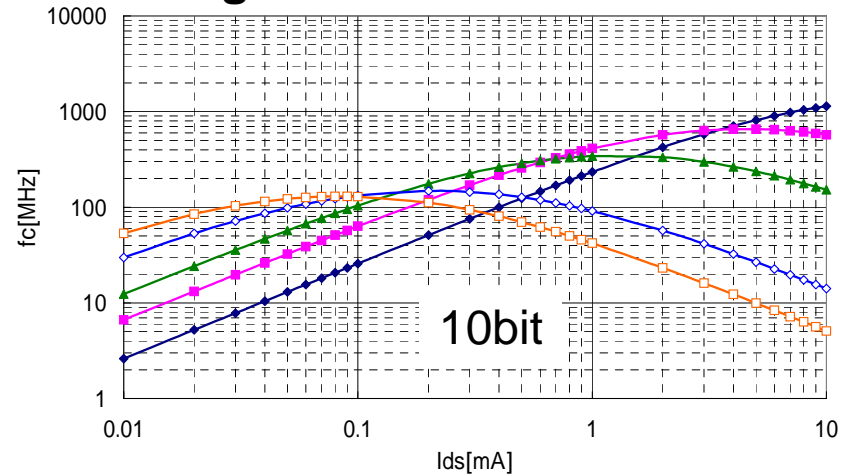
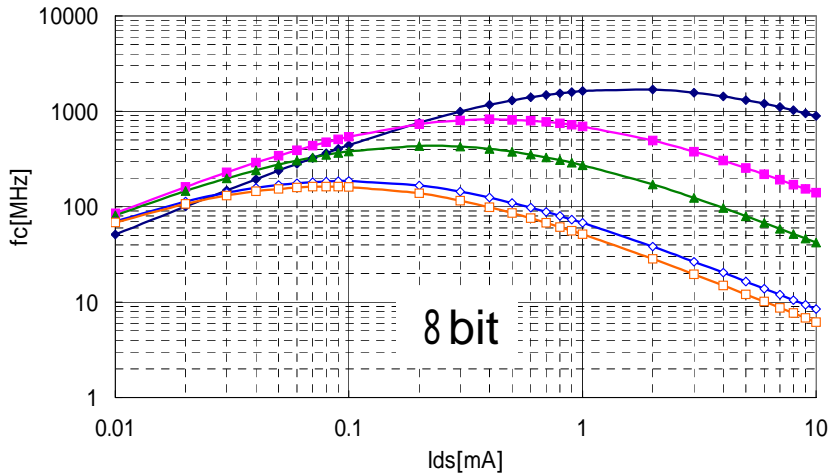


Parasitic capacitance



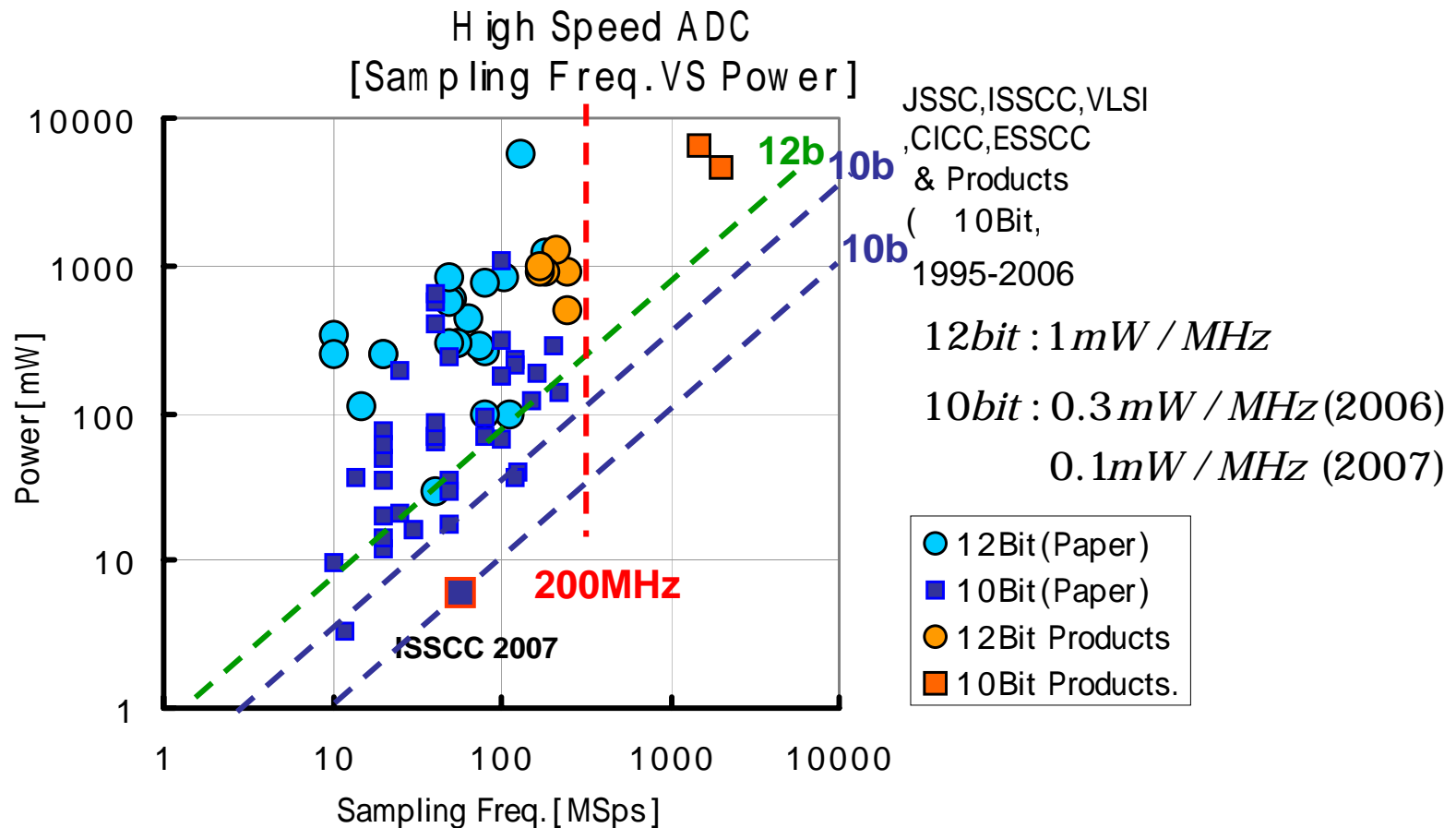
Performance summary

Scaled CMOS is effective for just low resolution ADC.
Scaled CMOS is not effective for high resolution ADC.



Speed and power

Conversion speed has saturated at 200 MHz
Lower mW/MHz is needed for low power operation.



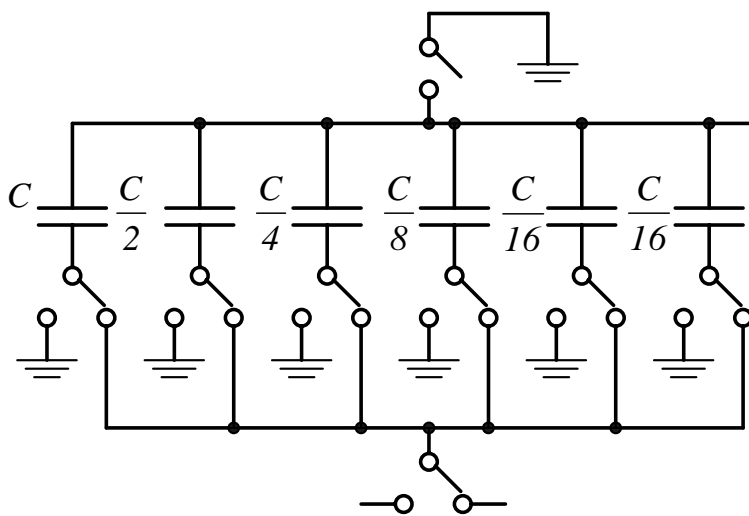
Revolution of SA ADCs

(Low FoM ADC architecture)

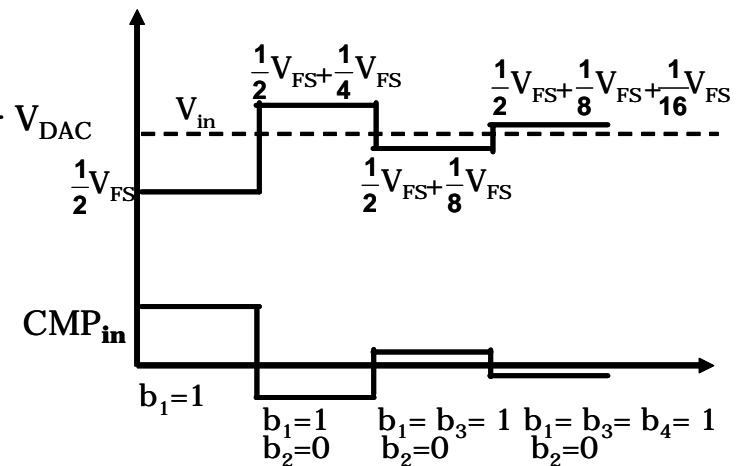
Successive Approximation ADC is free from OpAmp design issues and looks suitable for sub-100nm CMOS era.

Require only capacitors, switches, comparator, and logics.

No quiescent current → extremely low power



Binary search algorithm

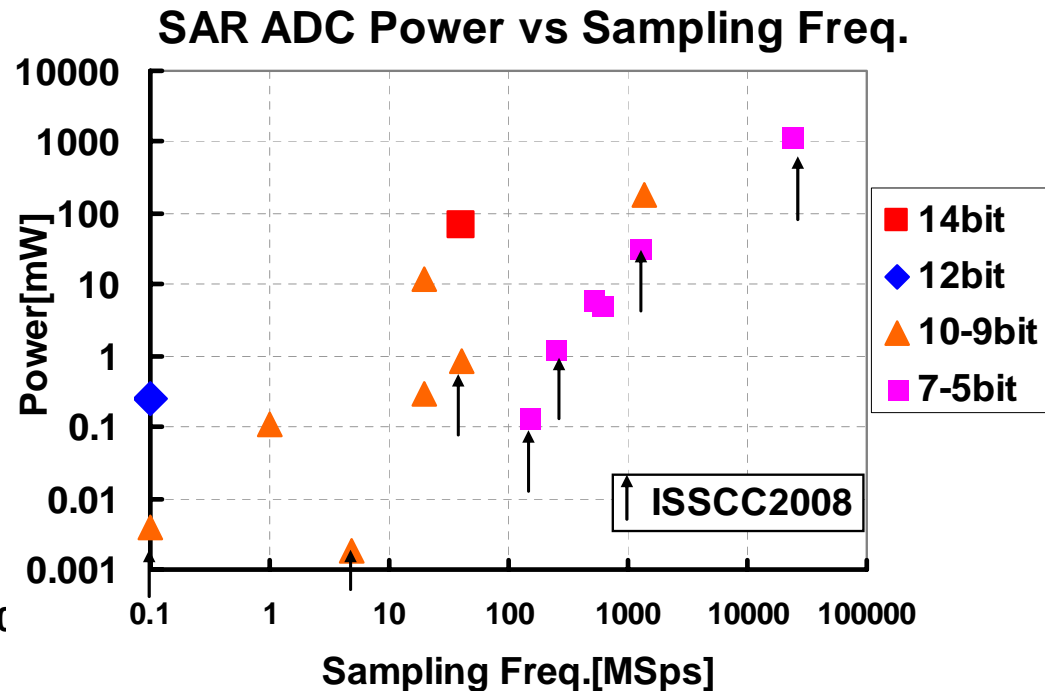
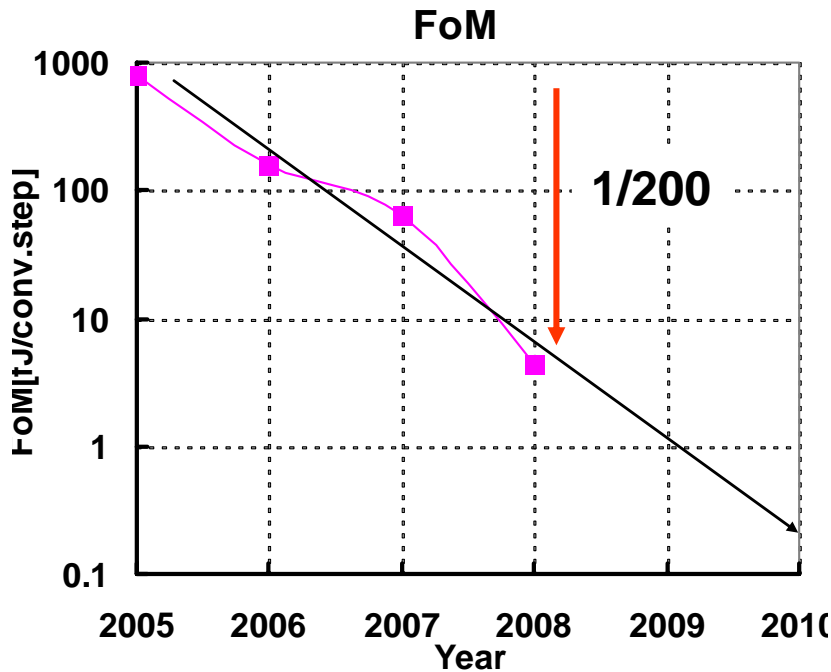


Performance overview of SA ADCs

SA ADCs become dominant in every performance range.
In particular FoM has rapidly lowered.

1/200 during past three years.

Courtesy Y. Kuramochi



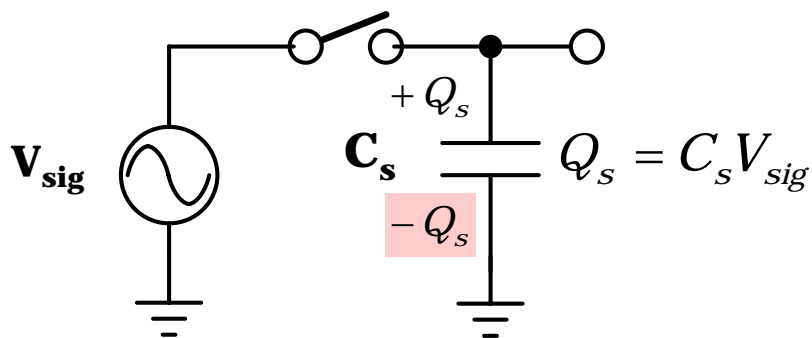
SA ADC: The most simplest ADC

The most simplest ADC architecture:

No static current and the passives determine the SA ADC performance.

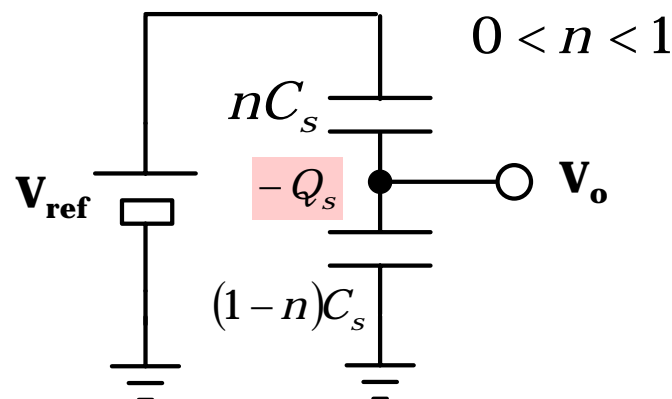
In contrast, OPamp determines the performance of pipeline ADC.

Sample and hold



Quantization

Comparing between reference voltage and signal



$$nC_s(V_o - V_{ref}) + (1 - n)C_s V_o = -Q_s$$

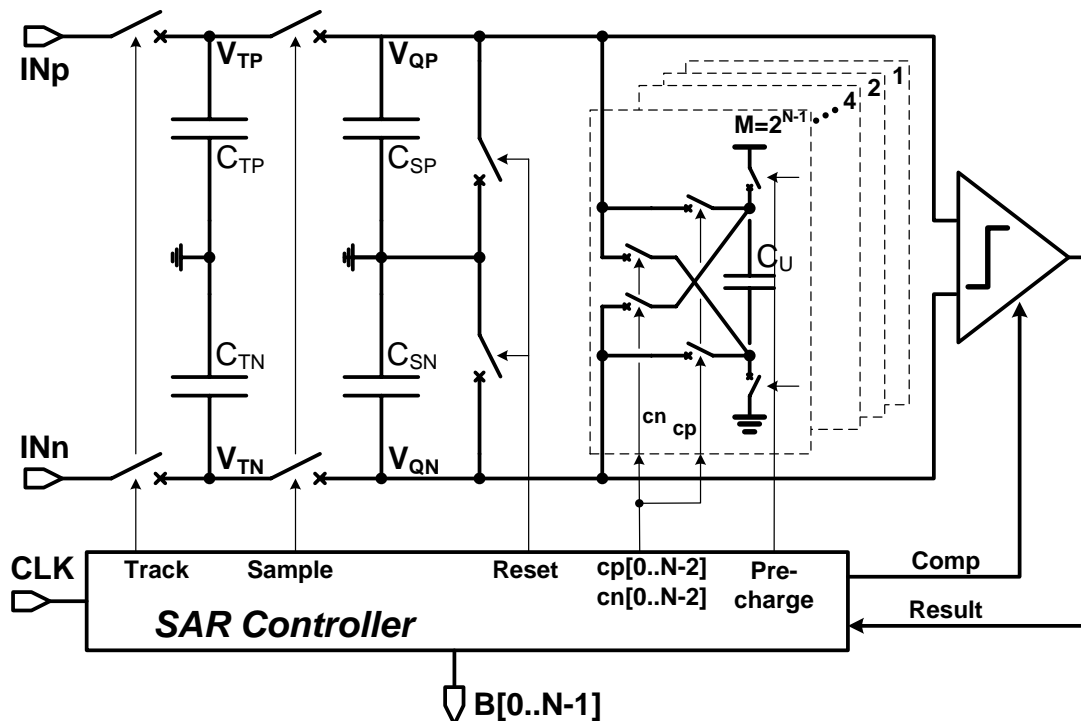
$$\therefore nC_s V_{ref} - C_s V_o = Q_s = C_s V_{sig}$$

$$\therefore V_o = -(V_{sig} - nV_{ref})$$

Recent SA ADC

SA ADC must be the best solution for scaled analog technology.
No OpAmp is needed.

No static power consumption.
Higher signal swing and small capacitance

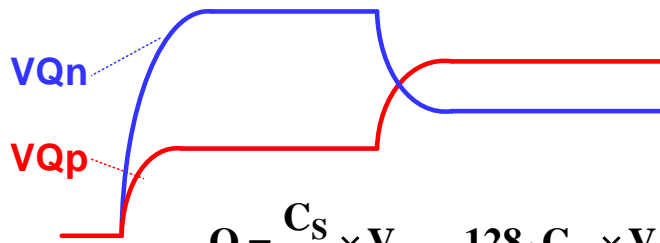
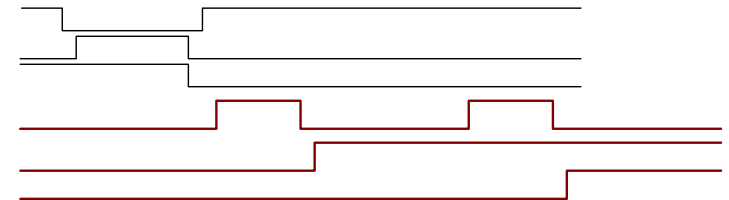
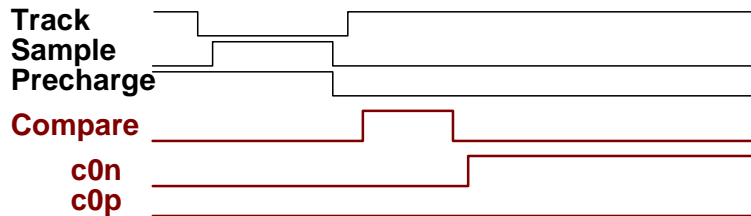
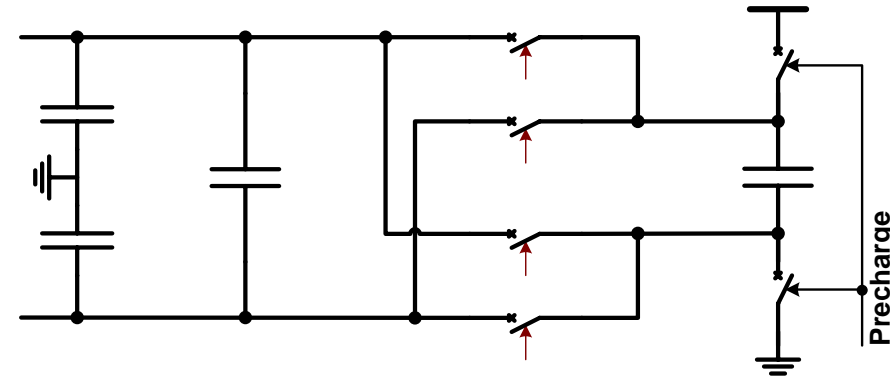
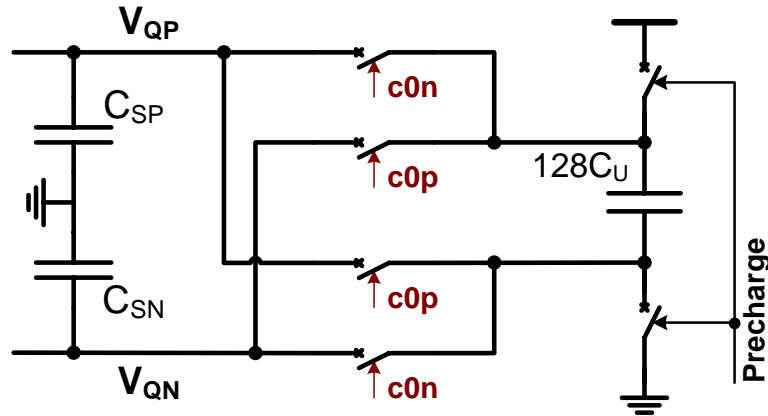


$$Q_{\text{REF}} = \sum_i 2^i C_U \cdot V_{\text{DD}}$$

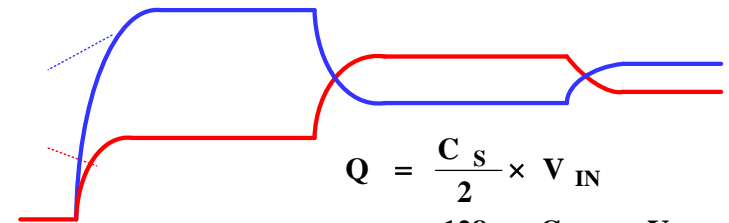
J. Craninckx and G. Van der Plas,
“A 65fJ/Conversion-Step 0-to-0.7mW 9b Charge-Sharing SAR ADC in 90nm Digital CMOS,”
IEEE ISSCC 2007, Dig. of Tech. Papers, pp.246-247, Feb. 2007.

Analog operation with capacitances

Capacitances can realize analog operation for SAR ADC.
No static current is required and higher signal swing can be used.



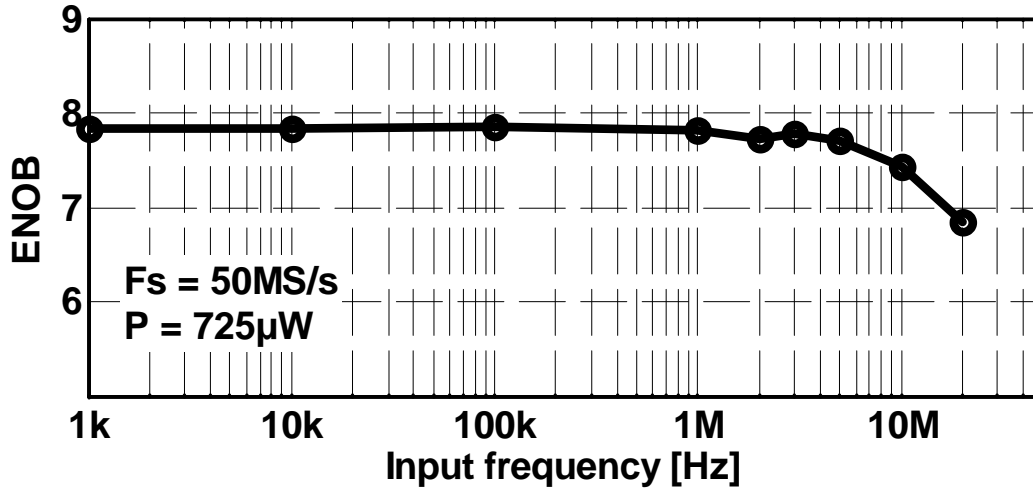
$$Q = \frac{C_S}{2} \times V_{IN} - 128 \cdot C_U \times V_{DD}$$



$$Q = \frac{C_S}{2} \times V_{IN} - 128 \cdot C_U \times V_{DD} + 64 \cdot C_U \times V_{DD} \pm \dots$$

Results

Amazing small FoM=65fJ/step has been attained.



8bit, 0.3mW at 20MHz

J. Craninckx and G. Van der Plas,
 “A 65fJ/Conversion-Step 0-to-0.7mW 9b Charge-Sharing SAR ADC in 90nm Digital CMOS,”
 IEEE ISSCC 2007, Dig. of Tech. Papers, pp.246-247, Feb. 2007.

ISSCC06 Paper #	Arch.	Fs [MS/s]	ENOB	P [mW]	FoM [fJ]	FoM includes		
						Ref.	Clock	Dec.
3.1	CTΔΣ	40	12	50	300	-	Yes	Yes
3.4	ΔΣ	4.4	12.6	13.8	500	-	No	No
12.1	PL	100	9.4	39	570	-	-	-
12.3	Subr.	50	10.4	30	440	-	-	-
12.4	PL-CBSC	7.9	8.7	2.5	760	-	-	-
12.5	SAR	0.1	10.5	0.025	170	No	No	-
12.7	PL	50	9.2	15	510	-	-	-
31.1	Flash	1250	3.7	2.5	160	-	-	-
31.5	SAR	300	5.3	2.65	220	No	Yes	-
This work	CS-SAR	20	7.8	0.29	65	Yes	Yes	-



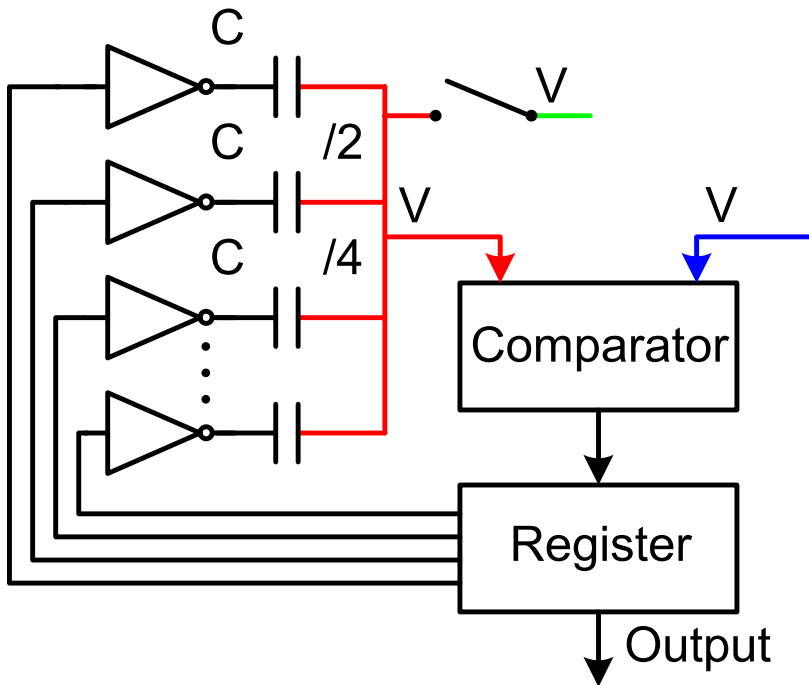
Extremely low FoM of 4.4fJ/conv-step. SA ADC has been realized

M. van Elzakker, Ed van Tuijl, P. Geraedts, D. Schinkel, E. Klumperink, B.Nauta, "A 1.9uW 4.4fJ/Conversion-step 10b 1MS/s Charge-Redistribution ADC," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.244-245, Feb. 2008.

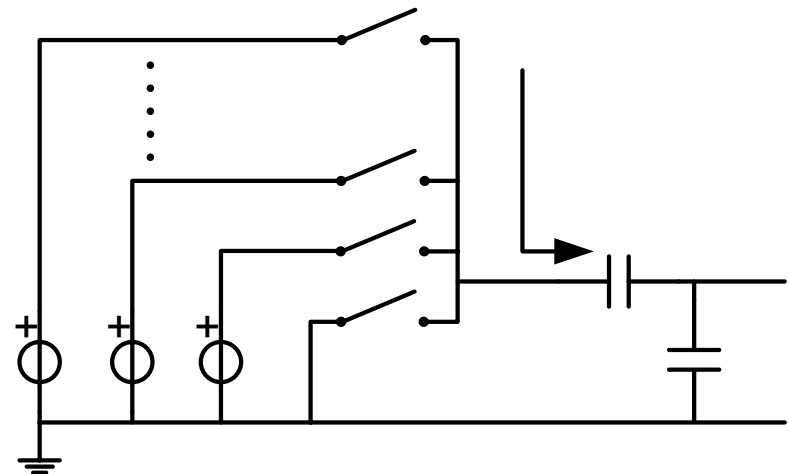
Multi-step charging can reduce energy more

$$E_{\text{diss}} = n \cdot \frac{1}{2} \cdot C_{\text{eq}} \cdot \left(\frac{V_b}{n}\right)^2 = \frac{1}{n \cdot 2} \cdot C_{\text{eq}} \cdot V_b^2$$

Simple SA architecture

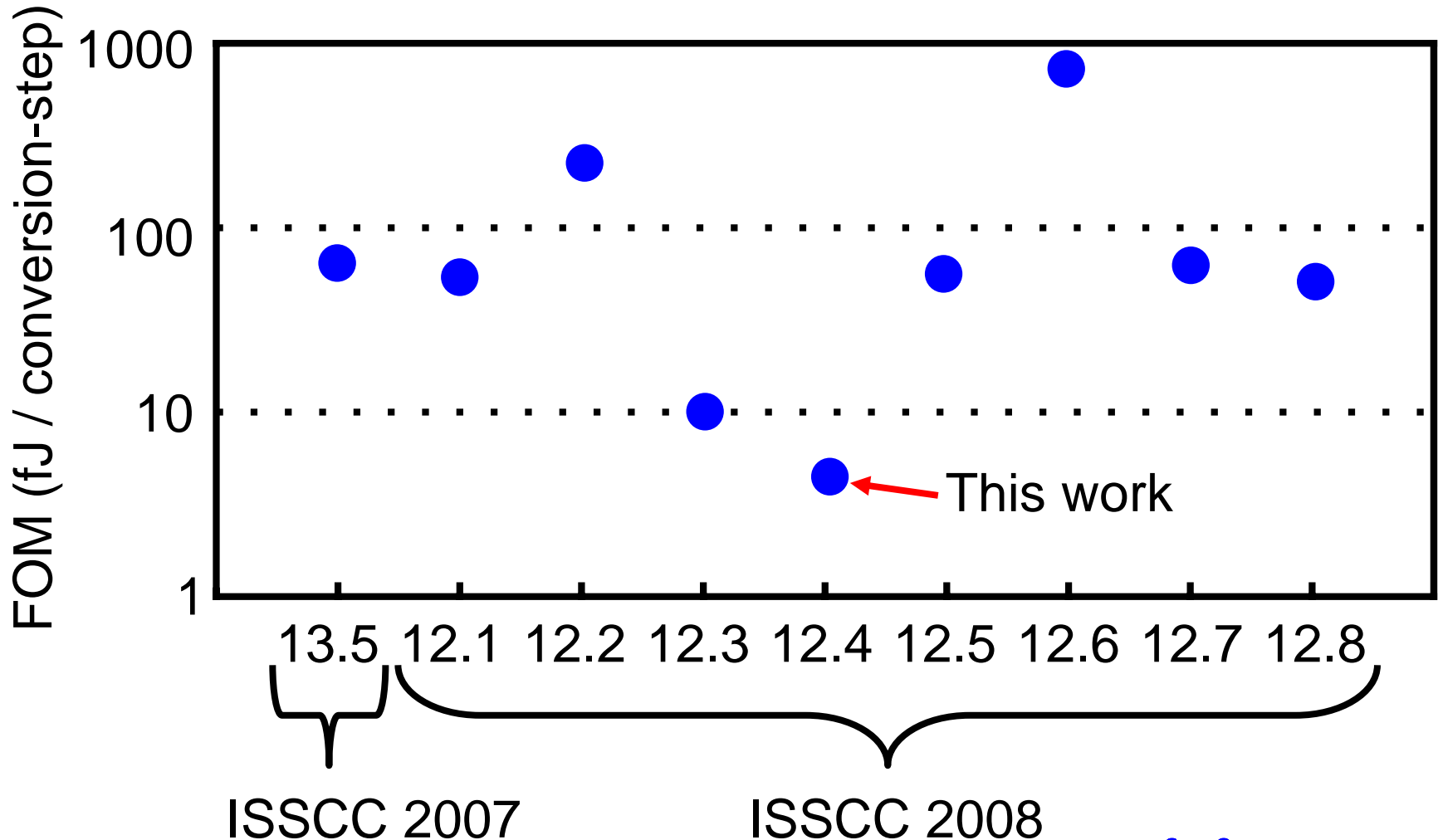


Multi-step charging (Adiabatic charging)



Comparison with state-of-the-art ADCs

Low FoM <100fJ/conv.-step ADCs become major.



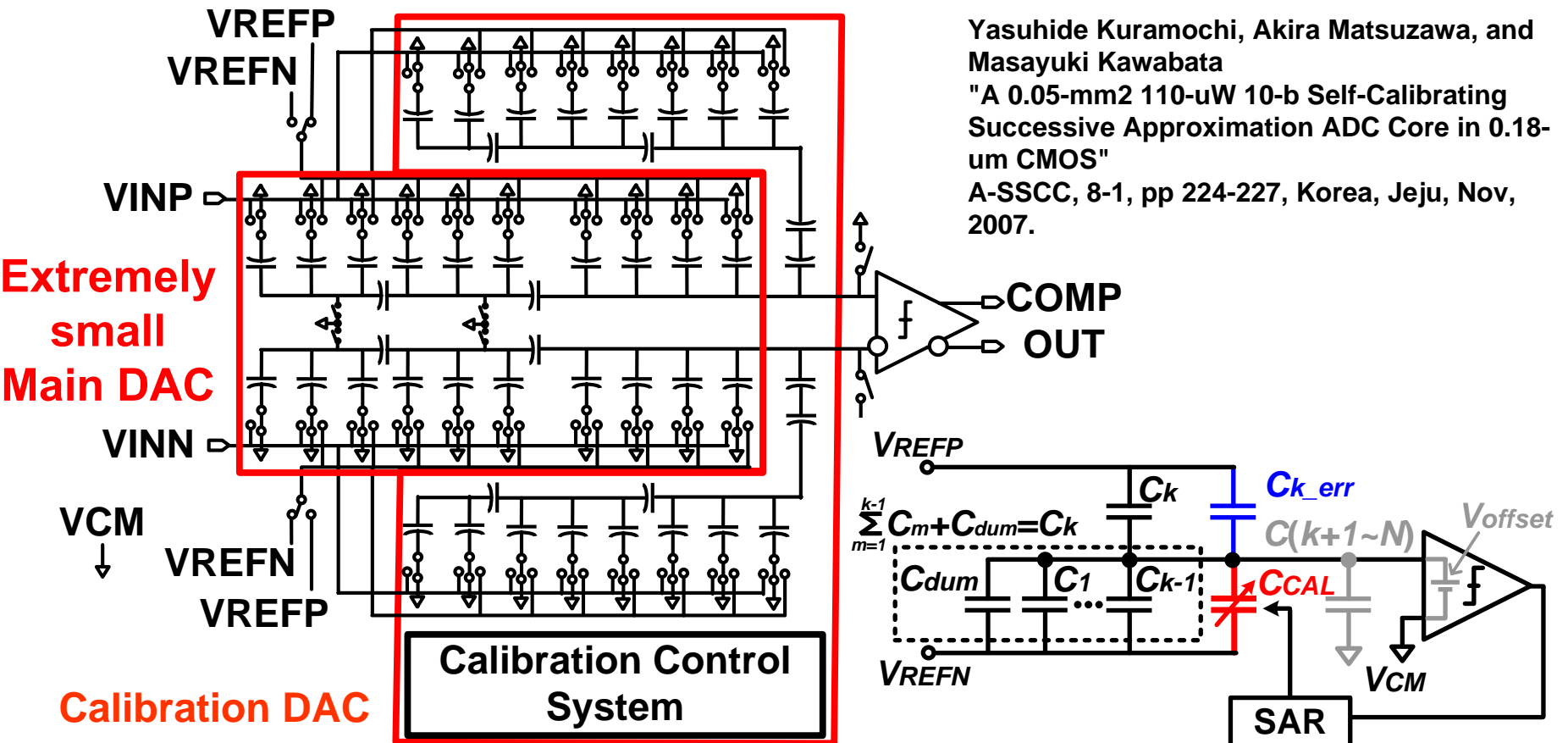
Reduction of area of SA ADC

One issue of current SAR is not small occupied area.

This is due to large capacitance ratio; $C_{MSB}/C_{LSB}=2^N$

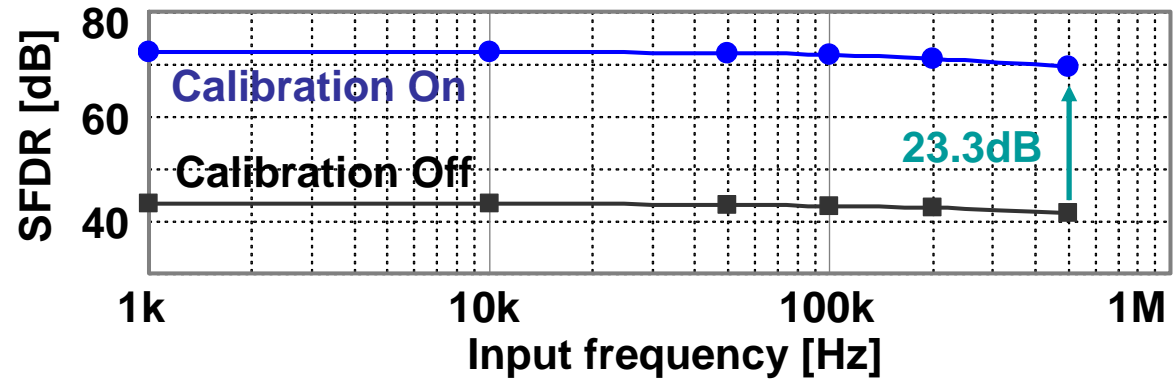
Serial capacitors can reduce this ratio,

however parasitic capacitors degrade accuracy. We solved it by calibration.



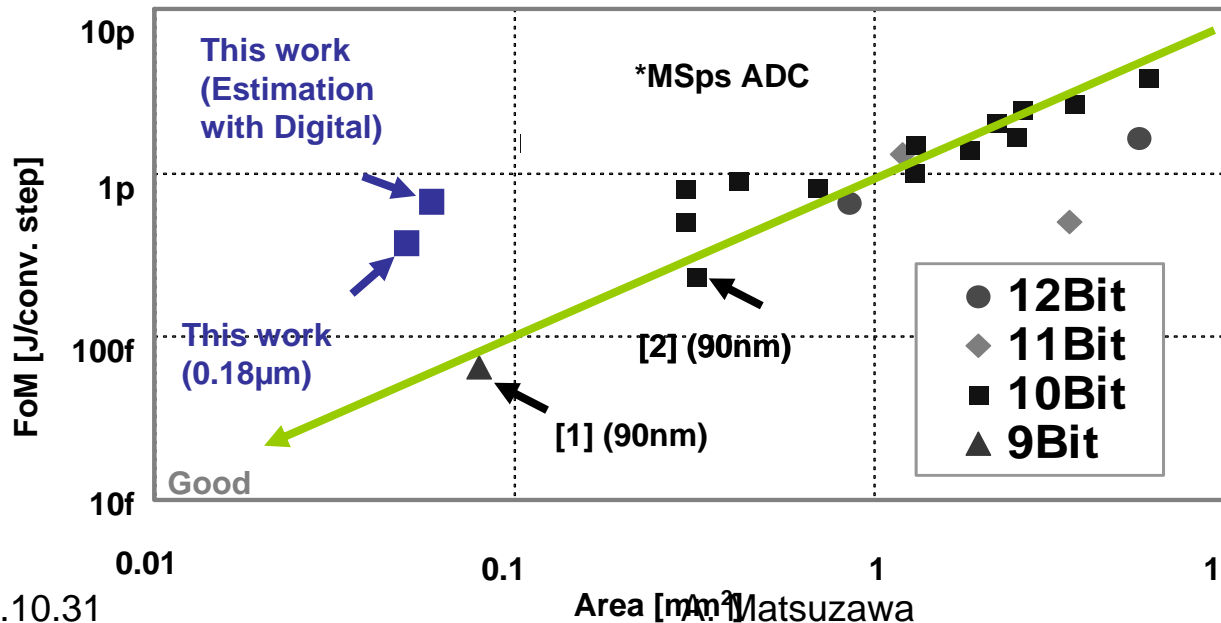
Effect of digital calibration

We can realize 10b ADC with high SFDR of 72dB ADC in world smallest chip size, by using digital calibration technique.



[1] J. Craninckx, et. al. *ISSCC 2007*

[2] Y. Jeon, et. al., *ISSCC 2007*



Fight back of pipeline ADCs

90nm CMOS, near sub-threshold operation, and SC level-shift have realized 10bit 80MHz ADC with 0.8V operation and small power of 6.5mW

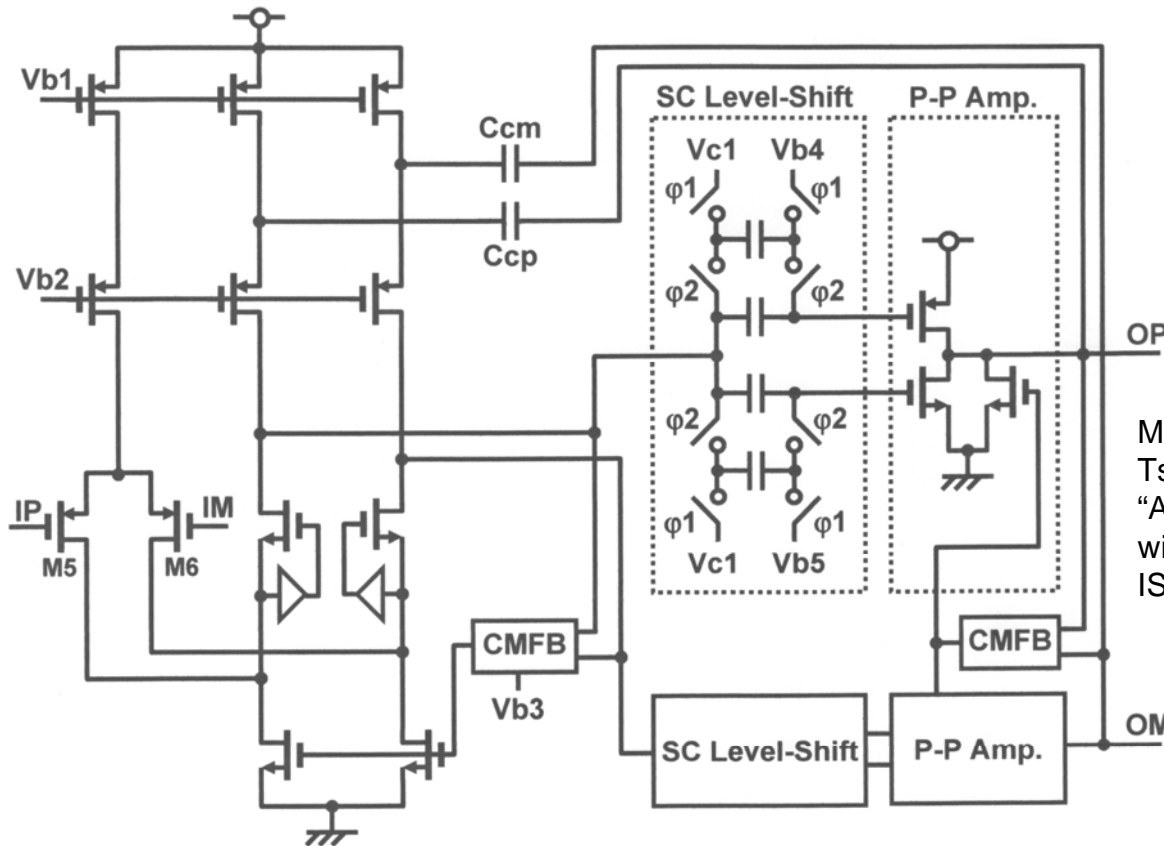


Figure 25.1.2: Schematic of two-stage amplifier.

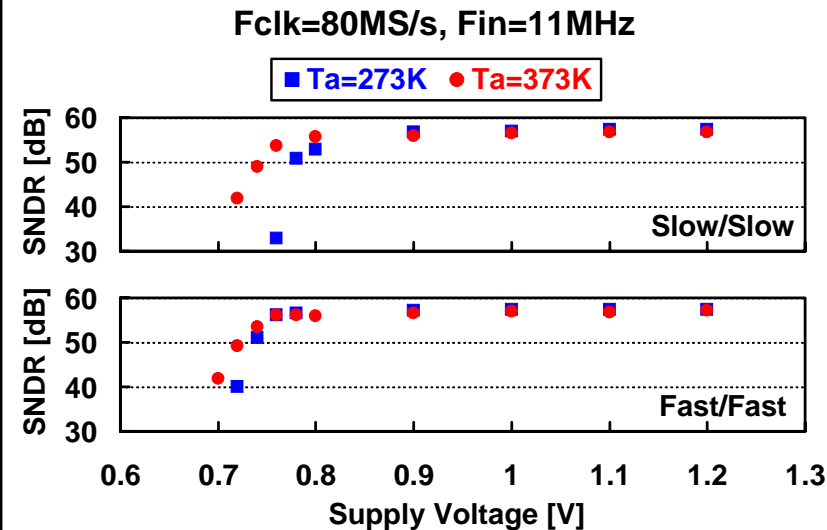
M. Yoshioka, M. Kudo, T. Mori, and S. Tsukamoto
“A 0.8V 10b 80MS/s 6.5mW Pipelined ADC with Regulated Overdrive Voltage Biasing,”
ISSCC, Dig. Tech. paper, pp. 452-453, 2007.

Results

Excellent FoM has been attained in spite of pipeline ADC.

FoM=200fJ/step 0.08mW/MHz

Technology	1P10M 90nm CMOS with MIM Capacitors	
Resolution	10bit	
Conversion Rate	80MS/s	
Active Area	1.18mm x 0.54mm	
Input Range	1.2Vp-p Differential	
Supply Voltage	0.8V	1.2V
SNDR	55.0dB @2MHz 51.4dB @41MHz	56.9dB @2MHz 55.6dB @41MHz
Total Power Consumption	6.5mW	13.3mW
INL	< 1.0LSB	< 0.5LSB
DNL	< 0.8LSB	< 0.4LSB

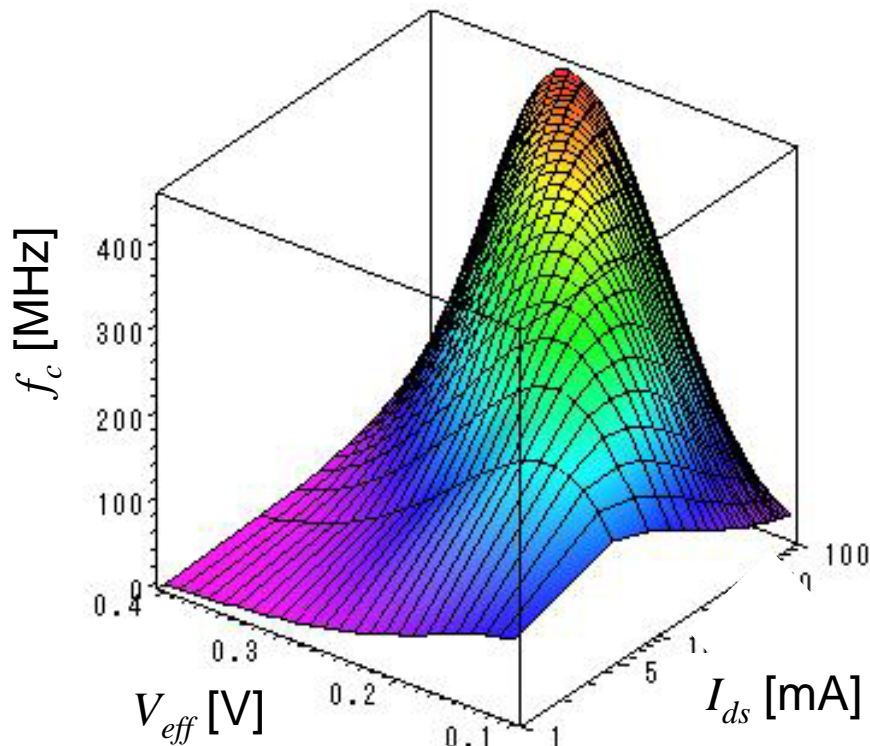


Optimization of V_{eff}

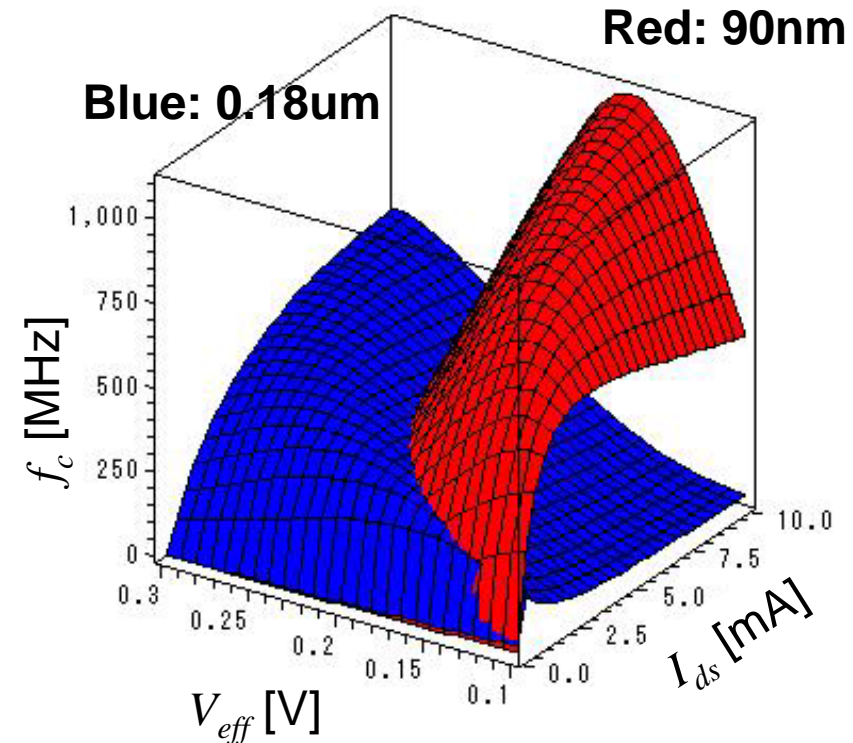
Optimum V_{eff} is a function of resolution, current, and design rule.
The lower V_{eff} is recommended for scaled CMOS technology.

M. Miyahara, A. Matsuzawa, "A Performance Model for the Design of Pipelined ADCs with Consideration of Overdrive Voltage and Slewing", IEICE TRANS. ELECTRON, vol. E91-A, No.2, pp.469-475, Feb. 2008.

12 bit, 0.18um CMOS



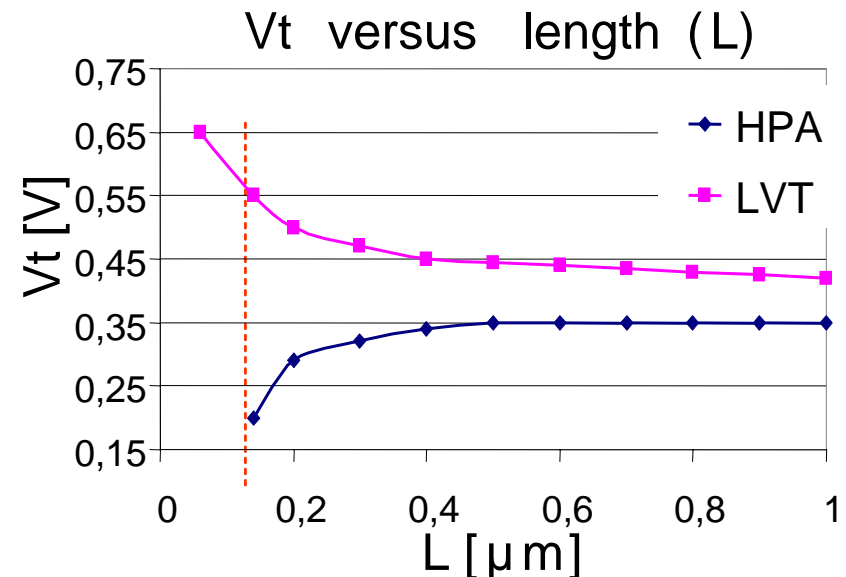
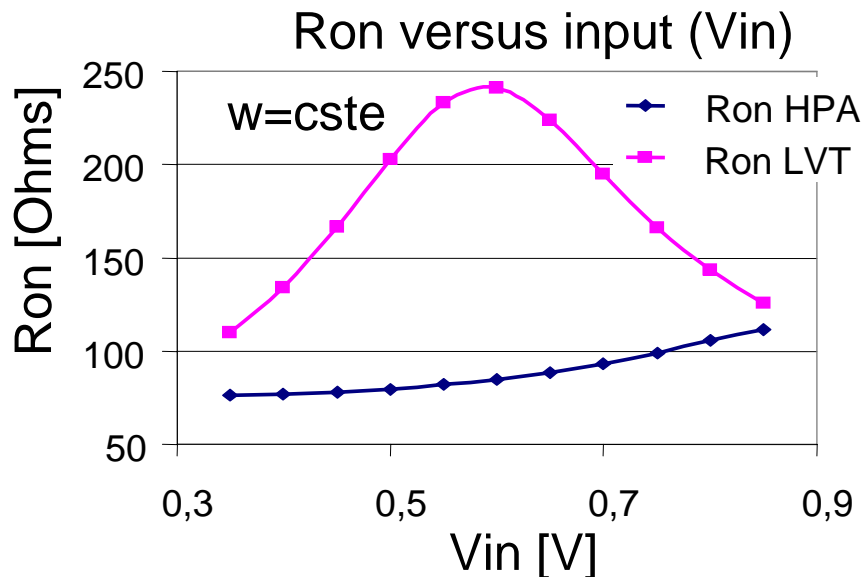
10 bit



No pocket transistor with low threshold voltage transistor offers low on-resistance for switches

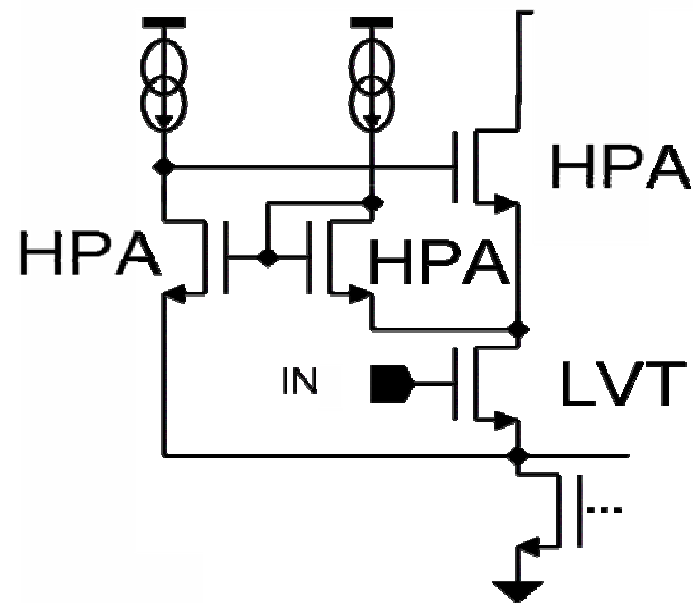
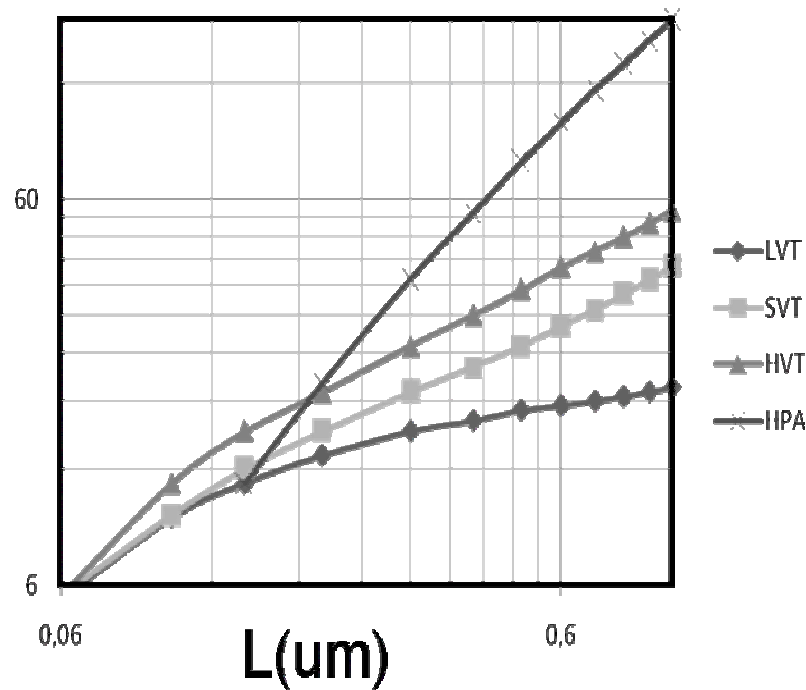
M. Boulemnakher, E. Andre, J. Roux, F. Paillardet, "A 1.2V 4.5mW 10b, 100MS/s Pipeline ADC in a 65nm CMOS," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.250-251, Feb. 2008.

$L_{min} (HPA) = 0.14 \mu m$



No-pocket MOS transistor can increase output resistance and results in increasing the DC gain.

DC-gain versus length (L)



Summary of performance

This pipeline ADC has attained excellent low FoM compatible with SA ADC

Resolution	10 bit
Sampling speed	100MS/s
Input range	1.0Vppd
Power Consumption	4.5mW
SNDR	59dB
DNL	+/-0.1 LSB
INL	+/-0.2 LSB
Active area	0.07mm²
Technology	ST CMOS 65nm

FoM= 62fJ/conv.-step

Tech (nm)	VDD (V)	Fs (MHz)	Power (mW)	SNDR (dB)	FOM (pJ/step)	References
130	1.2	120	90	57.1	1.25	B.Hemes ISSCC-2004
90	1.2	12	3.3	52.6	0.76	R.Wang ISSCC-2005
90	1.2	100	35	56.9	0.6	G.Geelen ISSCC-2006
90	1.0	100	33	55.3	0.69	K.Honda JSSCC-2007
90	0.8	80	6.5	55	0.17	M.Yoshioka ISSCC-2007
65	1.2	100	4.5	59	0.062	This work

Our original work

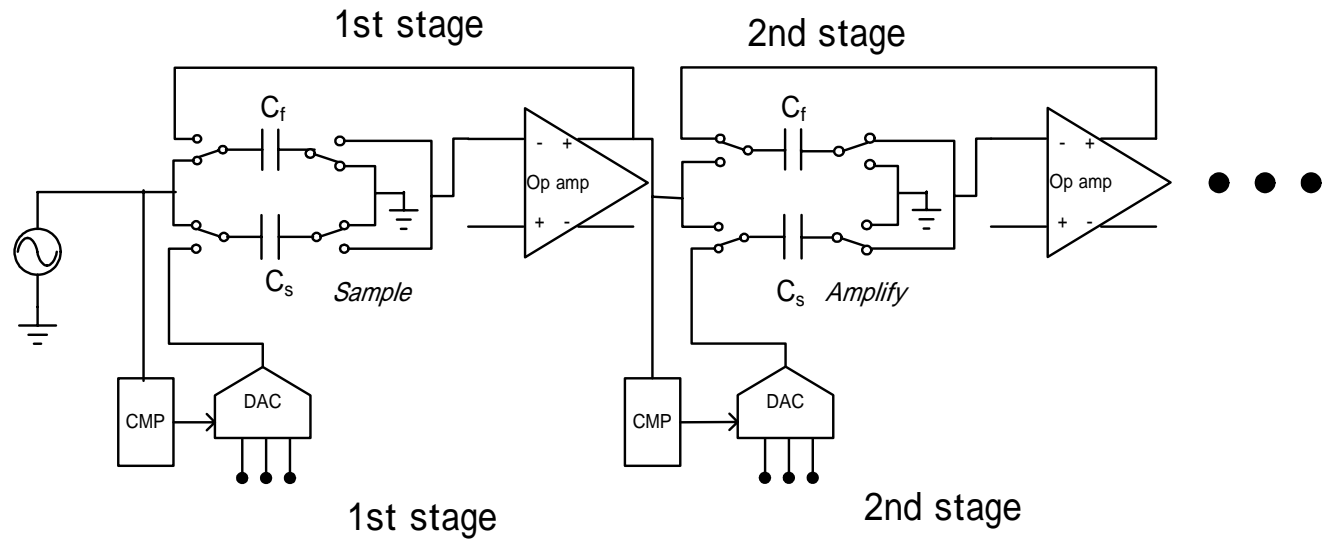
What determines FoM

OpAmp based design vs. comparator based design

OpAmp based vs. comparator based

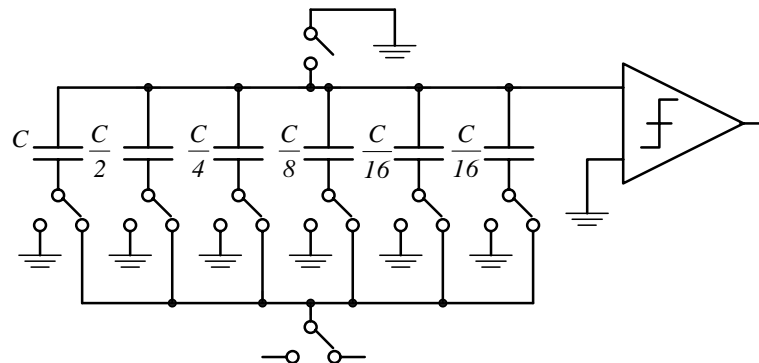
Pipelined ADC

Opamp base

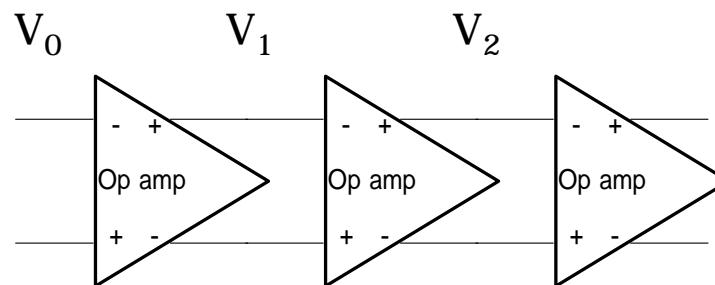
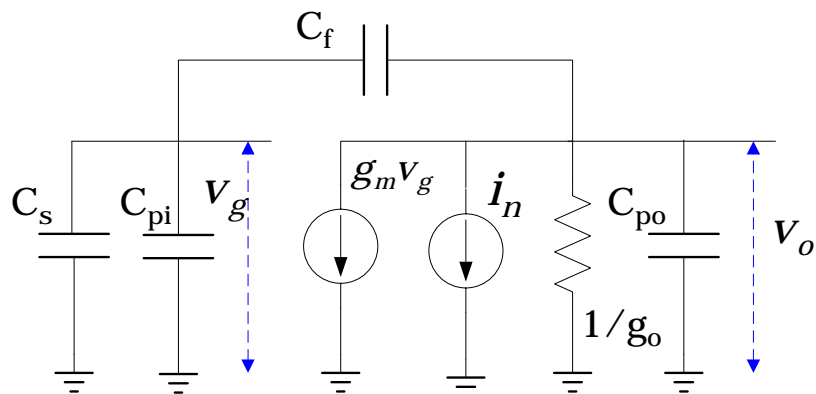


SA ADC

Comparator base



Amplification phase



$$V_{no}^2 = \int_0^\infty \frac{i_n^2}{(g_m \beta)^2 + (\omega C_L)^2} df = \frac{\gamma \cdot n \cdot kT}{\beta C_L} + \frac{kT}{C_f}$$

$$V_{no}^2 = \frac{\gamma \cdot n \cdot kT}{\beta C_L} + \frac{kT}{C_f} \quad C_f = C_s = C_o$$

$$V_0: \quad v_{no}^2 \approx \frac{kT}{C} \quad \beta \rightarrow \beta$$

$$V_1: \quad v_{n1}^2 = \frac{\gamma \cdot n \cdot kT}{\beta C_L} + \frac{kT}{C} \quad C_L \rightarrow \frac{C_L}{2}$$

$$V_2: \quad v_{n2}^2 = 2 v_{n1}^2 \quad v_{ni}^2 = 2 \cdot v_{ni-1}^2$$

n=2: Cascode
n=3: Folded Cascode

$$v_{nt}^2 = \frac{kT}{C_o} + \sum_{i=1}^{N-1} \left(\frac{1}{2^{2i}} \right)^i \cdot v_i^2 = \frac{kT}{C_o} + \sum_{i=1}^{N-1} \frac{2^i}{2^{2i}} \cdot v_1^2 \approx 2 \frac{kT}{C_o} + \frac{\gamma n kT}{\beta C_L}$$

We can estimate FoM for pipeline ADC.

Noise \rightarrow Capacitance, Freq \rightarrow Current

$$V_{nt}^2 = 2 \frac{kT}{C_0} + \frac{\gamma nkT}{\beta C_L} \approx \left(2 + \frac{\gamma n}{\beta} \right) \frac{kT}{C_0}$$

$$V_{qn}^2 = \frac{1}{3} \left(\frac{q}{2} \right)^2 = \frac{1}{3} \left(\frac{V_{dd} - 2V_{eff}}{2^N} \right)^2 \quad \text{if } V_{nt}^2 = V_{qn}^2 \quad \left(2 + \frac{\gamma n}{\beta} \right) \frac{kT}{C_0} < V_{qn}^2$$

$$C_0 > \left(2 + \frac{\gamma n}{\beta} \right) \frac{kT}{V_{qn}^2}$$

$$f_{close} > \frac{Nf_c}{3} \quad \therefore \frac{g_m \beta}{2\pi C_L} > \frac{Nf_c}{3} \quad \therefore g_m > Nf_c \frac{2\pi}{3\beta} C_0 \quad g_m \approx \frac{2I_{ds}}{V_{eff}}, \quad I_{ds} > Nf_c \frac{2\pi}{3\beta} \frac{V_{eff}}{2} C_0$$

$$P_d \approx 2.5 \times (2 \times 2 \times I_{ds} \times V_{dd}) = 10 I_{ds} V_{dd}$$

$$FoM = \frac{P_d}{f_c \times 2^{N-0.5}}$$

Estimated FoM for pipeline ADCs

We are reaching the theoretical limit of FoM

Measured FoM=62fJ/conv., Estimate FoM =24fJ/conv. For 10b ADC

$$V_{dd} = 1.0(V)$$

$$V_{eff} = 0.15(V)$$

$$kT = 4.1 \times 10^{-21}$$

$$\gamma = 2$$

$$n = 2$$

$$\beta = \frac{1}{3}$$

$$f_c = 100MHz$$

Recent ADC

$$V_{dd} = 1.2(V)$$

$$V_{pp} = 1.0V$$

$$f_c = 100MHz$$

$$C_o = 0.4 pF$$

$$P_d = 4.5mW$$

$$SNDR = 59dB$$

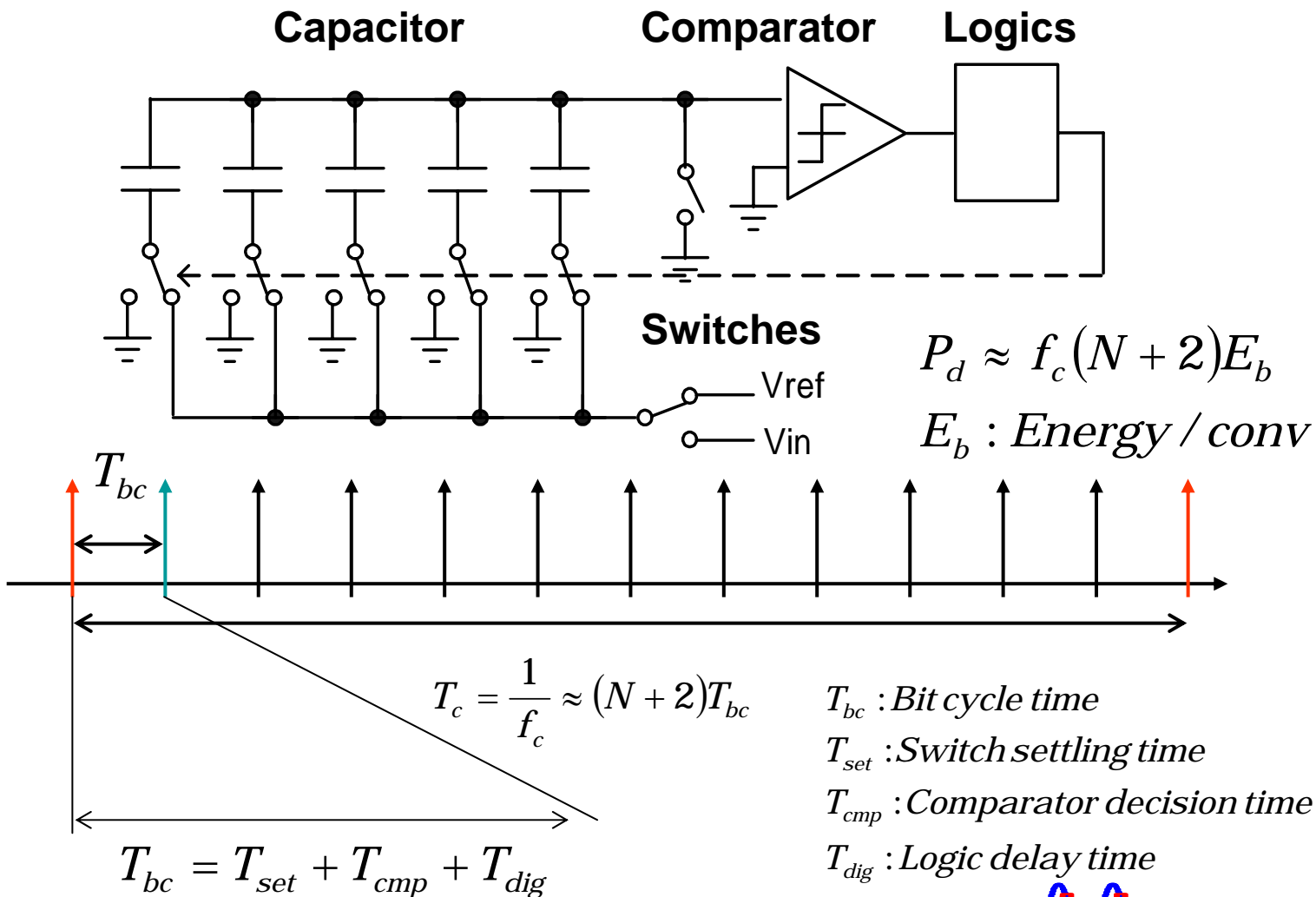
$$FoM = 62 fJ$$

Analog portion only

Resolution	10	12	14
$C_o(pF)$	0.37	6.0	95
$I_{dd}(mA)$	1.75	33.6	628
$P_d(mW)$	1.75	33.6	628
FoM(fJ)	24	116	542

M. Boulemnaker, E. Andre, J. Roux, F. Paillardet,
"A 1.2V 4.5mW 10b, 100MS/s Pipeline ADC in a
65nm CMOS," IEEE ISSCC 2008, Dig. of Tech.
Papers, pp.250-251, Feb. 2008.

SA ADC needs high speed switches, comparators, and logics.

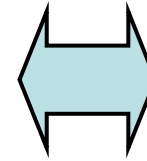


Progress of CMOS Comparator

Small size MOS can be used for small mismatch circuits owing to analog compensation, however static current flows.

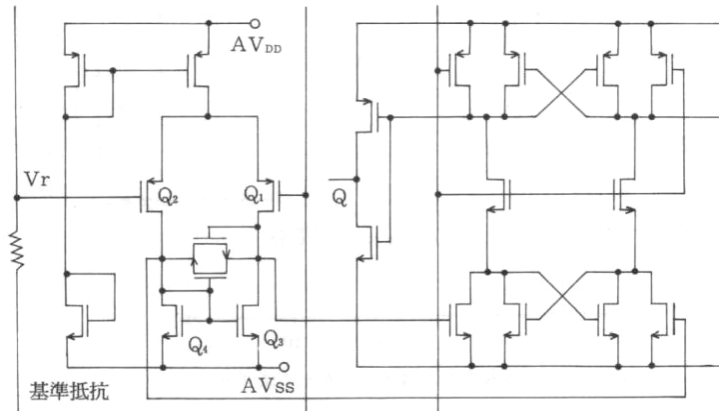
Trade off

Small mismatch



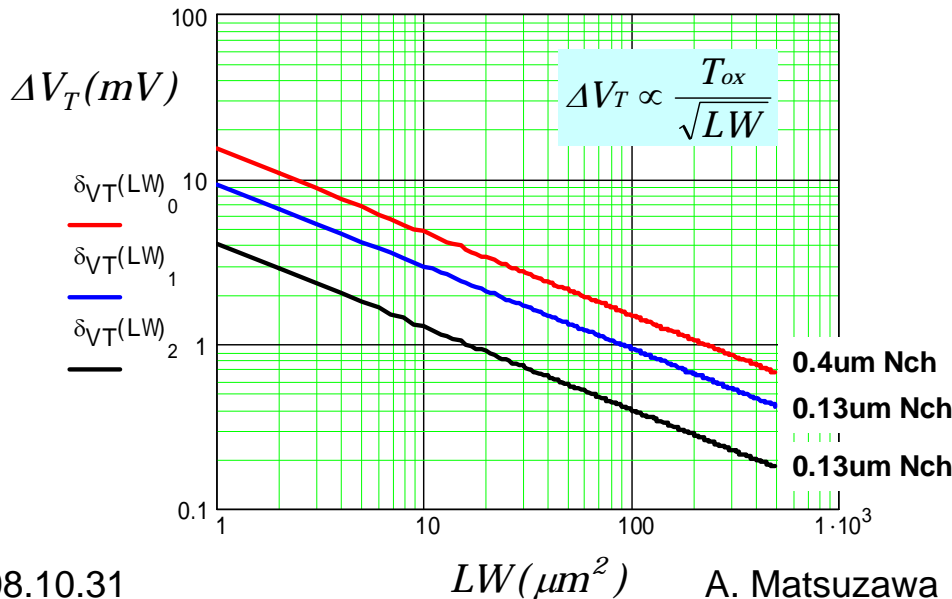
Small area
Low power
High speed

Chopper comparator solved this problem

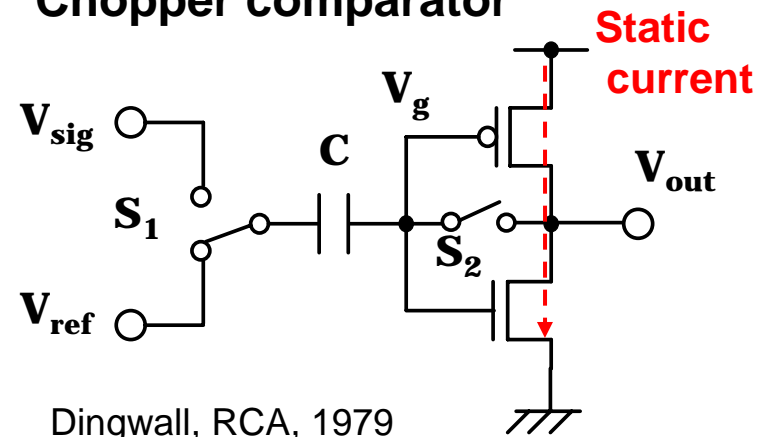


Mismatch vs. gate size

Yukawa, et al., JSC, 1986.



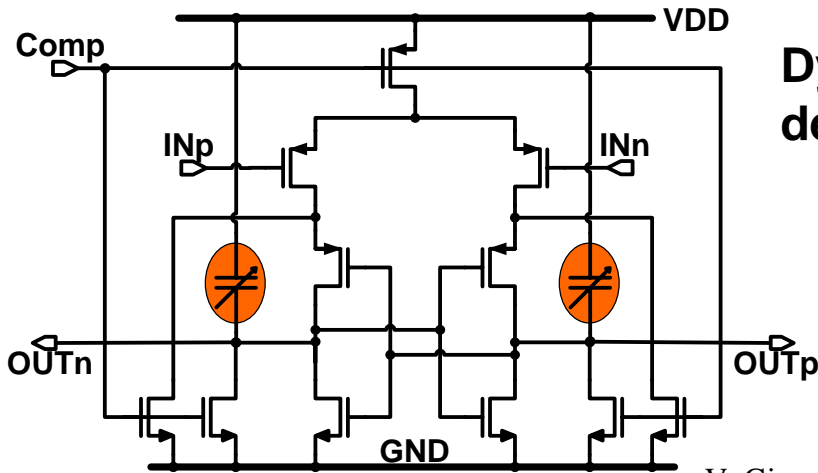
Chopper comparator



Dingwall, RCA, 1979

Comparators

Dynamic comparators are widely used for not only SA ADCs but also Flash ADCs

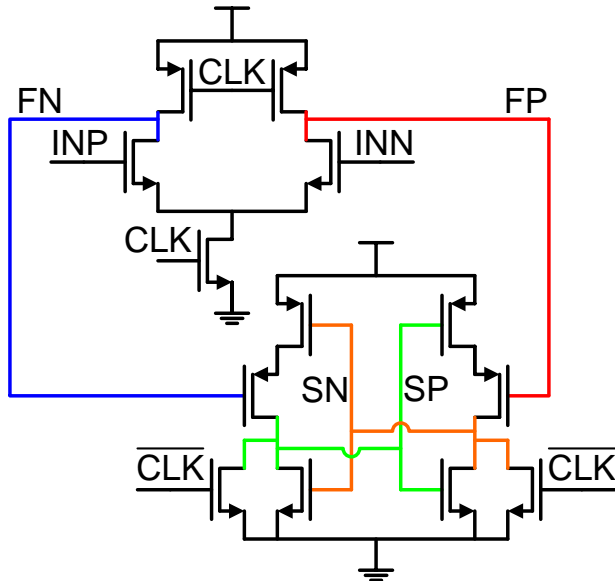
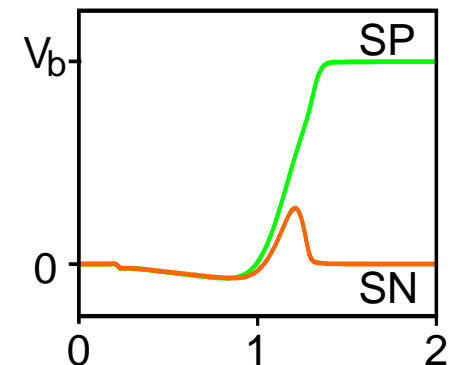
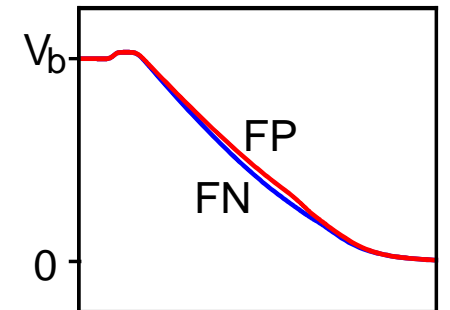


Dynamic comparators use the fast voltage fall depended on input voltage difference

V. Giannini, P. Nuzzo, V. Chironi, A. Baschirotto, G. van der Plas, and J. Craninckx, "An 820uW 9b 40MS/s Noise Tolerant Dynamic-SAR ADC in 90nm Digital CMOS," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.238-239, Feb. 2008.

M. van Elzakker, Ed van Tuijl, P. Geraedts, D. Schinkel, E. Klumperink, B.Nauta, "A 1.9uW 4.4fJ/Conversion-step 10b 1MS/s Charge-Redistribution ADC," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.244-245, Feb. 2008.

Fast voltage fall

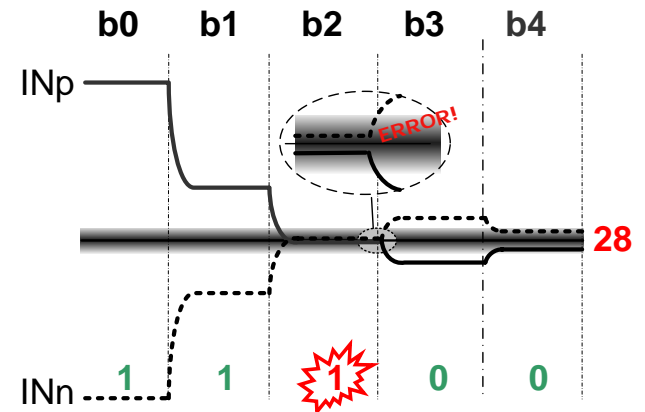
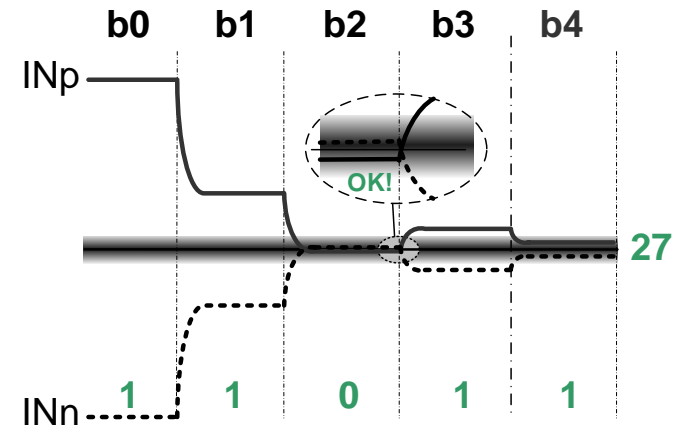
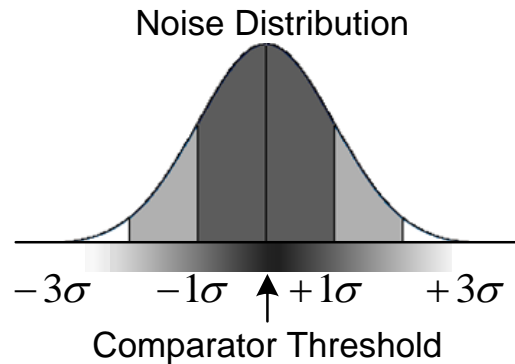
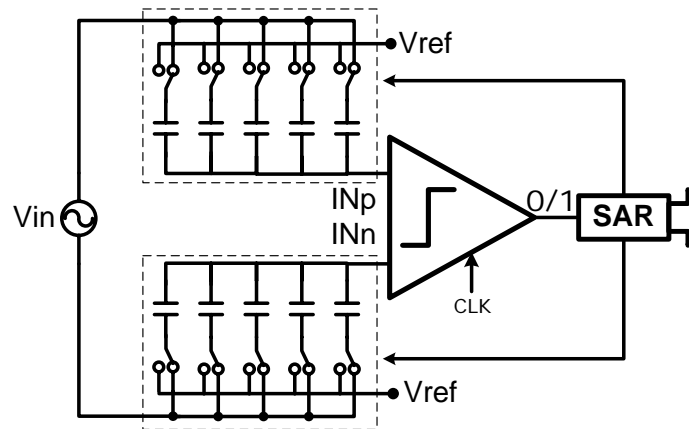


Issue of comparator for SA ADCs

A comparator has noise and this results in conversion error.

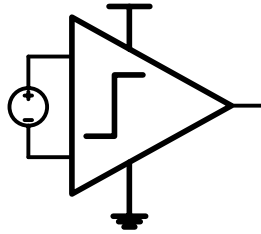
V. Giannini, P. Nuzzo, V. Chironi, A. Baschirotto, G. van der Plas, and J. Craninckx, "An 820uW 9b 40MS/s Noise Tolerant Dynamic-SAR ADC in 90nm Digital CMOS," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.238-239, Feb. 2008.

5b Charge Redistribution (CR) SAR ADC



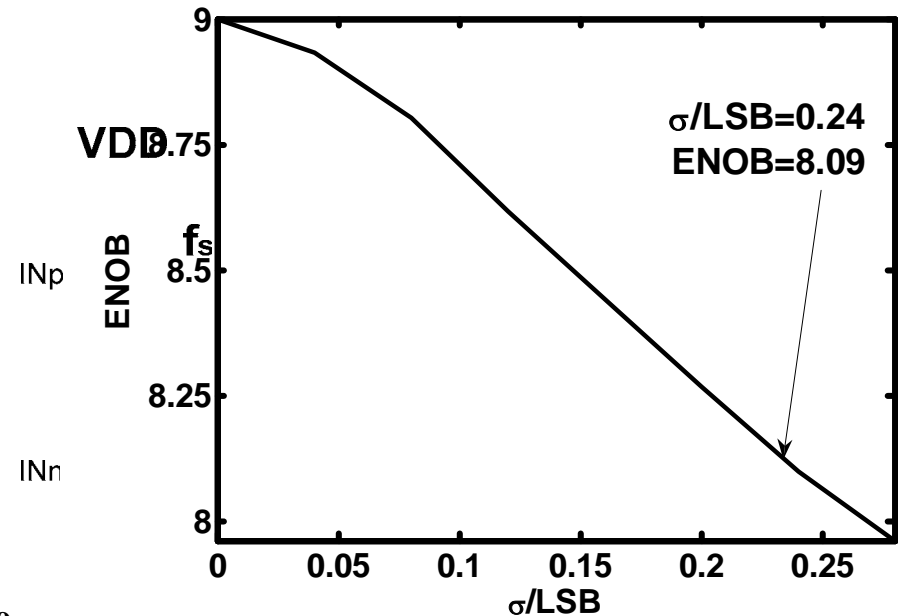
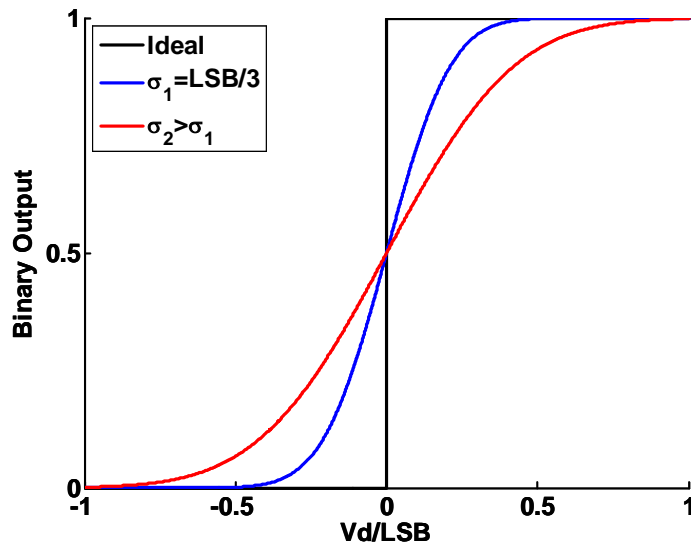
Comparator noise and ENOB

Small comparator noise is required for SA ADC



$\sigma_V < 0.25 \text{ LSB} : -1 \text{ bit deg rate}$

$\sigma_V < 0.15 \text{ LSB} : -0.5 \text{ bit deg rate}$



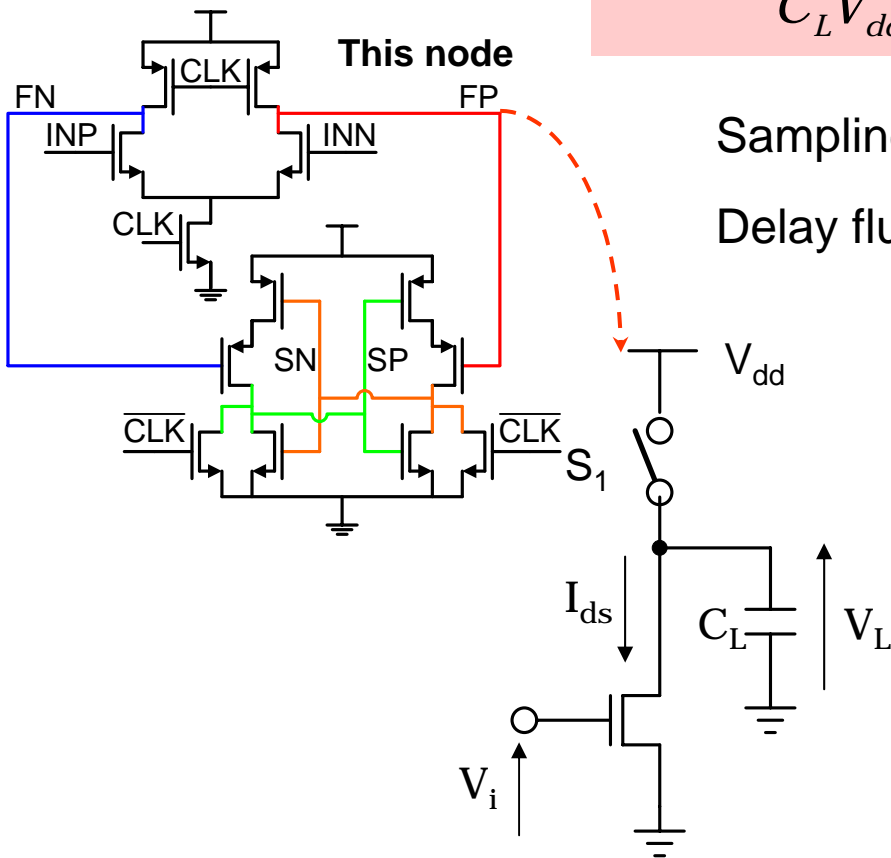
V. Giannini, P. Nuzzo, V. Chironi, A. Baschiroto, G. van der Plas, and J. Craninckx, "An 820uW 9b 40MS/s Noise Tolerant Dynamic-SAR ADC in 90nm Digital CMOS," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.238-239, Feb. 2008.

Analysis of comparator noise

Noise of dynamic comparator is mainly determined by internal capacitance.
Thus low noise comparator consumes dynamic power

Our original work

$$\delta V_{in}^2 = \frac{4kTV_{eff}^2}{C_L V_{dd}^2} \left(\gamma \frac{V_{dd}}{V_{eff}} + 1 \right)$$



Sampling noise

Delay fluctuation

$$\langle V_n^2 \rangle = \frac{kT}{C_L}, \delta_{td}^2 = \frac{\langle V_n^2 \rangle}{\left(\frac{I_{ds}}{C_L} \right)^2} = \frac{kTC_L}{I_{ds}^2}$$

$$\delta_{td}^2 = \frac{1}{I_{ds}^2} \left\langle \left(\int_0^{t_d} i_n dt \right)^2 \right\rangle$$

$$\delta_{td}^2 = \frac{t_d}{2I_{ds}^2} S_{in} = \frac{2kT\gamma t_d}{I_{ds} V_{eff}} = \frac{kT\gamma C_L V_{dd}}{I_{ds}^2 V_{eff}}$$

$$\delta_{td}^2 = \frac{kT\gamma C_L V_{dd}}{I_{ds}^2 V_{eff}} + \frac{kTC_L}{I_{ds}^2} = \frac{kTC_L}{I_{ds}^2} \left(\gamma \frac{V_{dd}}{V_{eff}} + 1 \right)$$

$$\delta V_{in}^2 = \left(V_{eff} \frac{\Delta t_d}{t_d} \right)^2 = \left(\frac{V_{eff}}{t_d} \right)^2 \delta_{td}^2 = \left(\frac{V_{eff}}{t_d} \right)^2 \frac{kTC_L}{I_{ds}^2} \left(\gamma \frac{V_{dd}}{V_{eff}} + 1 \right)$$

$$= \frac{4kTV_{eff}^2}{C_L V_{dd}^2} \left(\gamma \frac{V_{dd}}{V_{eff}} + 1 \right)$$

Sensitivity of comparator and FoM of ADC

The larger capacitance is required to realize higher resolution ADC.
This results in increase of FoM.

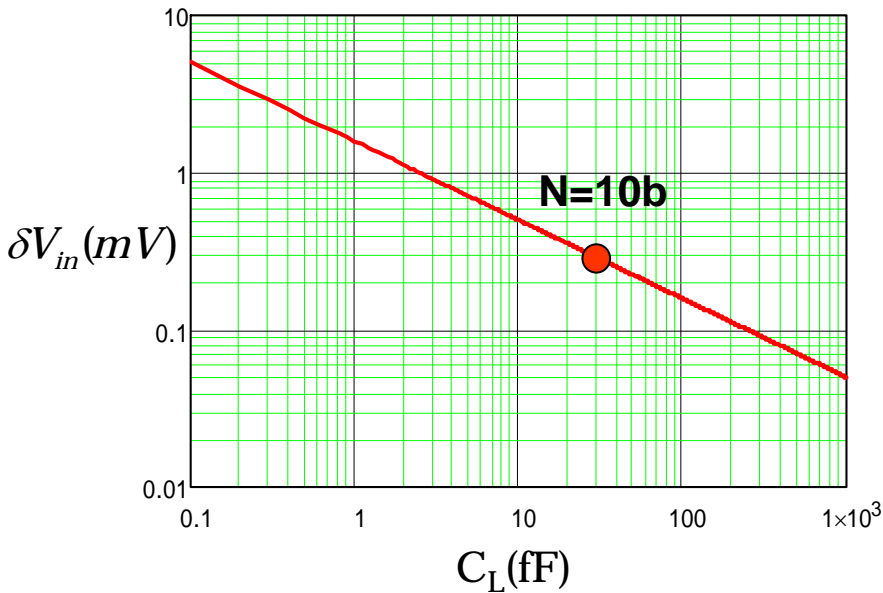
Our original work

$$\delta V_{in} \propto \sqrt{\frac{1}{C_L}} \quad FoM \propto \frac{2(N+2)C_L V_{dd}^2}{2^N}$$

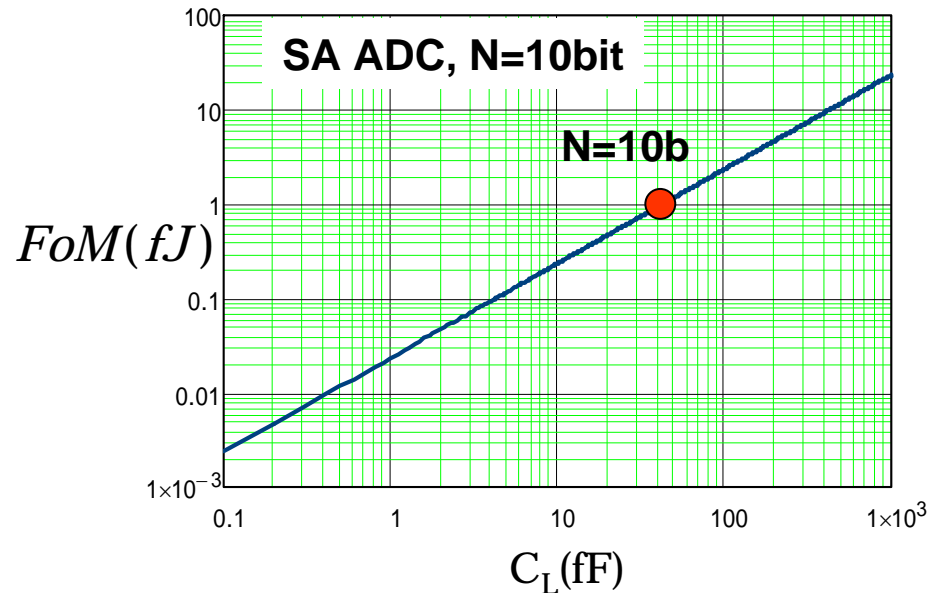
$$\delta V_{in}^2 = \frac{4kTV_{eff}^2}{C_L V_{dd}^2} \left(\gamma \frac{V_{dd}}{V_{eff}} + 1 \right)$$

$V_{dd}=1.0V, V_{eff}=0.3V, \gamma=1, T=300K$

Sensitivity of comparator



FoM of ADC



Expected FoMs for comparators

FoM due to comparator is not negligibly small.
Recent SA ADCs are reaching the limit.

Measured FoM=4.4fJ/conv, Expected FoM is 1.4fJ/conv.

Our original work

$$\delta V_{in}^2 = \frac{4kTV_{eff}^2}{C_L V_{dd}^2} \left(\gamma \frac{V_{dd}}{V_{eff}} + 1 \right) \quad \frac{\delta V_{in}}{q} < 0.15 \rightarrow \delta V_{in}^2 < 0.3V_{qn}^2$$

$$C_L > \frac{40kTV_{eff}^2 2^{2N}}{V_{dd}^4} \left(\gamma \frac{V_{dd}}{V_{eff}} + 1 \right) \quad \therefore \delta V_{in}^2 < 0.1 \left(\frac{V_{dd}}{2^N} \right)^2$$

$$C_L > 4 \times 10^{-20} \times 2^{2N}$$

$$P_d = 2(N + 2)f_c C_L V_{dd}^2 \quad f_c = 100\text{MS/s} \quad \gamma = 1, V_{dd} = 1.0\text{V}, V_{eff} = 0.2\text{V}$$

$$FoM = \frac{P_d}{f_c \times 2^{N-0.5}}$$

Resolution	10	12	14
C _L (fF)	42	670	11000
P _d (mW)	0.1	1.9	34
FoM(fJ)	1.4	6.5	30

M. van Elzakker, Ed van Tuijl, P. Geraedts, D. Schinkel, E. Klumperink, B.Nauta, "A 1.9uW 4.4fJ/Conversion-step 10b 1MS/s Charge-Redistribution ADC," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.244-245, Feb. 2008.

Comparison of FoM

FoM of SA ADC is one order of magnitude lower than that of pipeline ADC

Pipeline ADC

Resolution	10	12	14
C_o (pF)	0.37	6.0	95
I_{dd} (mA)	1.75	33.6	628
P_d (mW)	1.75	33.6	628
FoM(fJ)	24	116	542

Our original work

FoM=63fJ/Conv. step

M. Boulemnakher, E. Andre, J. Roux, F. Paillardet, "A 1.2V 4.5mW 10b, 100MS/s Pipeline ADC in a 65nm CMOS," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.250-251, Feb. 2008.

SA ADC

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M. van Elzakker, Ed van Tuijl, P. Geraedts, D. Schinkel, E. Klumperink, B.Nauta, "A 1.9uW 4.4fJ/Conversion-step 10b 1MS/s Charge-Redistribution ADC," IEEE ISSCC 2008, Dig. of Tech. Papers, pp.244-245, Feb. 2008.

Technology trend of ADCs

SA ADCs become major, but....

Architecture	Flash	Two-step parallel	Pipeline	SA
Period	78---88---	88 --- 95--	95-- 1x--	06--
Technology	Bipolar/CMOS	Bi-CMOS, CMOS	CMOS	CMOS
Parallel/Serial	Parallel	Two-step, Semi-parallel	Serial (Pipeline)	Serial
Base	Comparator	Comparator	Amplifier	Comparator
Gain	No	No (Yes Interpolation)	Yes	No
Sampling	No	Yes	Yes	Yes
Accuracy	Transistor mismatch	Comparator mismatch Comparator noise Settling	Capacitor mismatch	Capacitor mismatch
			Amplifier gain	Comparator noise
			OpAmp noise	
			Settling	
Speed	Device fT	Reference+Switch Comparator+Logic	OpAmp GBW Switch	Comparator+Logic Switch
Design technique	Interpolation Averaging Folding Dynamic comparator	Redundancy Interpolation Averaging Gain boost Dynamic comparator	Redundancy (1.5b) Gain boost OpAmp sharing Calibration	Serial Capacitor Dynamic comparator Interleaving Calibration

Summary

- **Pipelined ADCs, current major ADC architecture are now facing serious issues;**
 - Need static current
 - Low OpAmp gain
 - Low voltage operation → larger capacitance
 - Scaled device is not suitable for higher resolution
- **SA ADCs becomes attractive and looks suitable for scaled CMOS**
 - Extremely small FoM
 - Simple, needs only capacitors, switches, comparators, and logics.
 - No static current
 - Free from OpAmp issues
- **What determines FoM and which is better.**
 - Pipeline: OpAmp SA ADC: Comparator
 - SA is 10x better in FoM, however the difference is not so large.
 - FoM is reaching theoretical limit
 - Attention to the sensitivity of comparator for SA ADC design.